







# PRO+ACT

### Planetary Robots Deployed for Assembly and Construction of Future Lunar ISRU and Supporting Infrastructures

### PRO-ACT testing campaigns 2020/2021

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# **PRO-ACT Overall details**

- Funding: Horizon 2020, Grant agreement ID: 821903
- Programmes:
  - H2020-EU.2.1.6.1. Enabling European competitiveness, nondependence and innovation of the European space sector
  - H2020-EU.2.1.6.2. Enabling advances in space technology
- Start date: February 2019
- Duration: 24 months
- Consortium: 9 organizations, 6 EU countries
- Website: <a href="https://www.h2020-pro-act.eu/">https://www.h2020-pro-act.eu/</a>















# Consortium



Space Applications Services, Belgium



DFKI, Germany



**PIAP Space**, Poland



AVS, Spain



GMV, Spain

University of Cranfield, UK

EST 1894



Thales Alenia Space UK



LAAS CNRS, France

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La Palma Research Centre, Spain















# **PRO-ACT Abbreviations**

- ISRU In Situ Resource Utilisation
- RWAs Robot Working Agents
- OGs Operational Grants
- CREW Cooperative Robotics for Enhanced Workforce
- TRL Technology Readiness Level
- ICD Interface Control Document
- ICU Instrument control unit
- EST Environment simulation tool
- IMU Inertial Measurement Unit
- ESA European Space Agency

- ICU Instrument Control Unit
- DEM Digital Elevation Model
- CSLAM Cooperative Simultaneous Localization and Mapping
- VSLAM Visual Simultaneous Localization and Mapping
- F/T Force/Torque
- COTS Commercial Off-The Shelf
- VO Visual Odometry

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• FMS – Fluid Management System











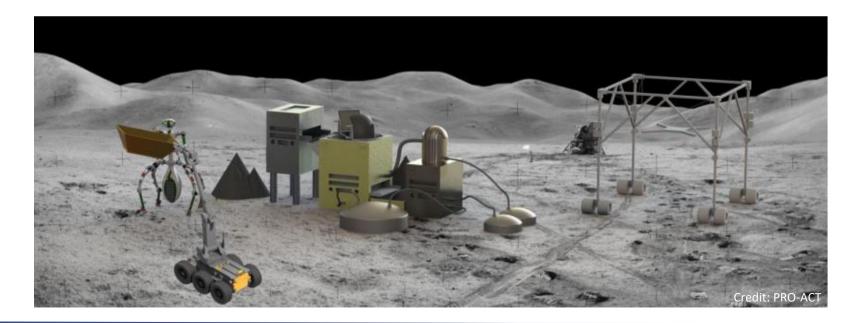
# **Concept and approach**

The Moon is considered the next step in space exploration In-Situ Resource Utilisation with Iunar resources will enable developments ESA wants to demonstrate the feasibility of ISRU in the next decade PRO-ACT deploys robots for collaborative approach as a precursor lunar base with essential capabilities in preparation of commercial exploitation of in-situ resources by assembling an ISRU plant and a mobile gantry for 3D printing building elements for future human habitation

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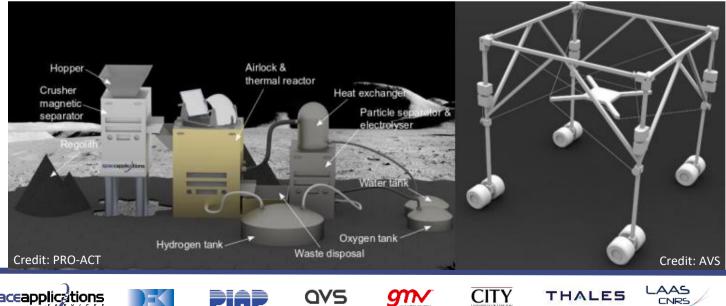




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# **Concept and approach**

- Cooperative scenarios will be based on:
  - 1) Fine scale surveying of areas prior to construction work
  - 2) Site clearing by grading stones and debris
  - 3) Unloading equipment/construction elements and transportation to assembly sites
  - 4) Assembly of specific modular components of an ISRU plant
  - 5) Assisting partial assembly and mobility of a gantry
  - 6) 3D printing of modular building elements from pseudo-regolith simulant
  - 7) Sample assembly of printed elements to construct sections of storage, habitation spaces or dust mitigation surfaces

















# Main objectives

- Implement and demonstrate the cooperative capabilities of the multi-robot system in a Moon alike environment, replicated at two analogue sites
- Review, extend and integrate previous OGs Operational Grants outcomes as part of a comprehensive multi-robot system
- Develop robust cooperation capabilities allowing joint interventions (navigation in close vicinity and joint manipulation actions) in mixed structured/unstructured environments
- Make the capabilities available within a CREW module
- Customize existing mobile robotic platforms and prepare facilities to perform tests and demonstrations in a selection of relevant scenarios of Moon construction activities









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# Impact

- PRO-ACT provides tools in preparation of the commercial exploitation of in-situ resources by assembling an ISRU system, essential for a future human settlement on the Moon
- PRO-ACT's vision of ISRU focuses on the extraction of oxygen from lunar regolith to serve as the oxidizer for fuel and artificial atmosphere generation within habitats and 3D printing of relevant structures using regolith for construction purposes (tiles for roads and elements for shelters). The mineral ilmenite, found in lunar rocks, is the perfect target for the ISRU platform as it contains oxygen, iron and titanium as construction materials
- Technology will reach a TRL 4/5 (depending on scenarios subparts), supporting exploration of the Moon in the next decade

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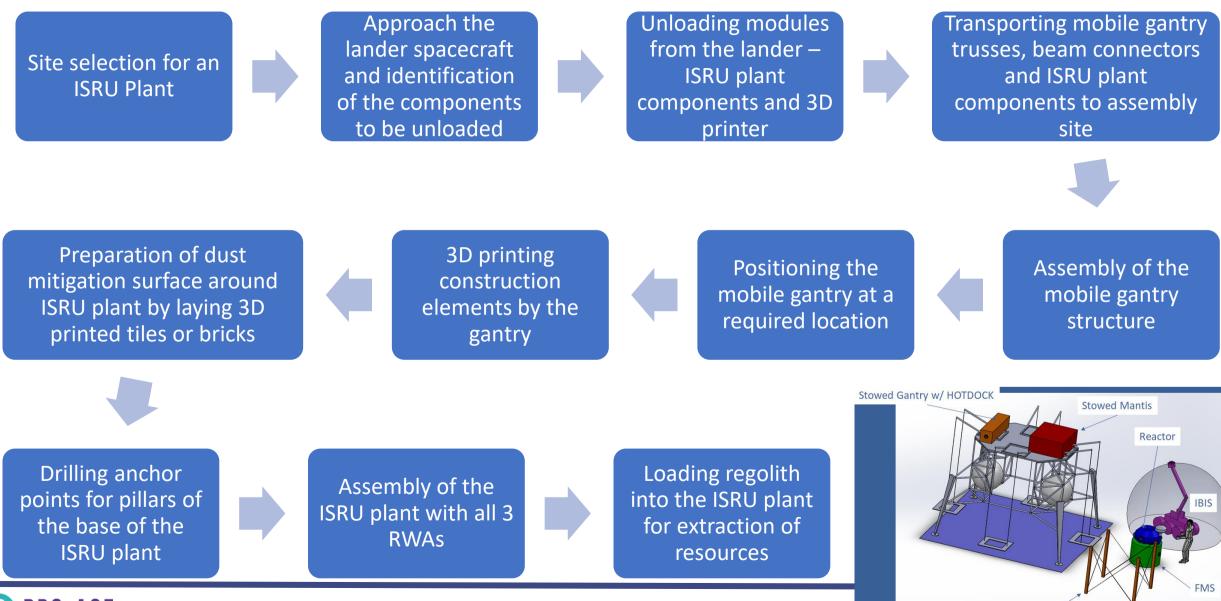






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### The scenario



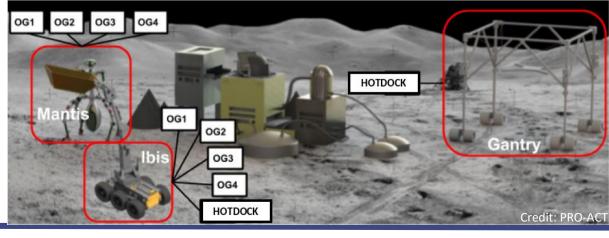
Deployed Gantry

Credit: PRO-ACT



# The scenario

- The mission scenario links high priority scientific goals with the intention to utilize lunar resources, and human exploration scenarios, providing an excellent basis to demonstrate the technology
- Following the described scenario, the key robotic elements, namely the mobile rover Veles, the six-legged walking robot Mantis and a mobile gantry are outlined according to the corresponding mission architecture. The ISRU plant is sized to be representative of a future lunar mission, with grasping points to assist robotic manipulation capabilities and considering the effects of reduced lunar gravity
- The project aims to demonstrate the integration of common building blocks for robots that are composed to create functional and intelligent robotic agents









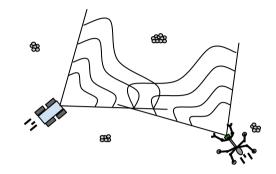




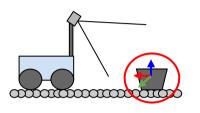




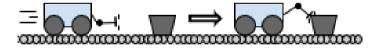
## The scenario - tests



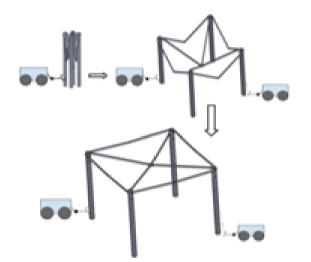
Cooperative area mapping



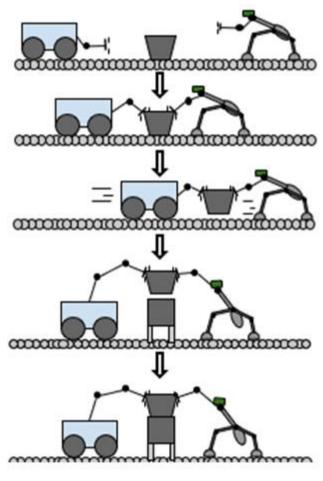
Detection and tracking of assets



Rendezvous and grasping







Cooperative manipulation (assembly) and transportation











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# The robots

#### Veles

#### **Characteristics**

- Dimensions: 135 x 88 x 125 cm (LxWxH)
- Total mass: 300 kg ٠
- Manipulator's maximum lift: up to 50 kg ٠
- Manipulator's maximum range: 3,3 m ٠
- Max radio transmission range: 600m ٠
- No. of robot's cameras: 4 ٠
- Gripper ٠
- Selection two COTS end-effectors: ٠ adapted drill and shovel
- Selection of COTS bucket for regolith transport



#### Mantis

#### **Characteristics**

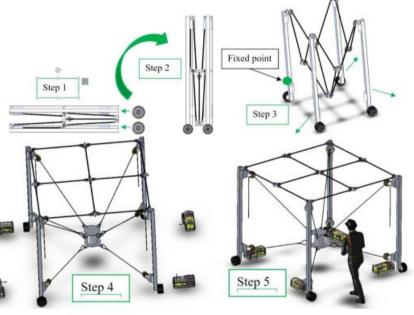
- Multi-legged robot with six extremities
- Flexible ٠
- Total mass: 110 kg ٠
- Locomotion mode movement in ٠ difficult terrain
- Manipulation mode dual-arm ٠ manipulation while being firmly grounded
- 3D laser scanner
- IMU





#### **Characteristics**

- Modular mobile gantry solution for lifting, positioning and 3D printing
- Will be mounted with the help of Veles and Mantis













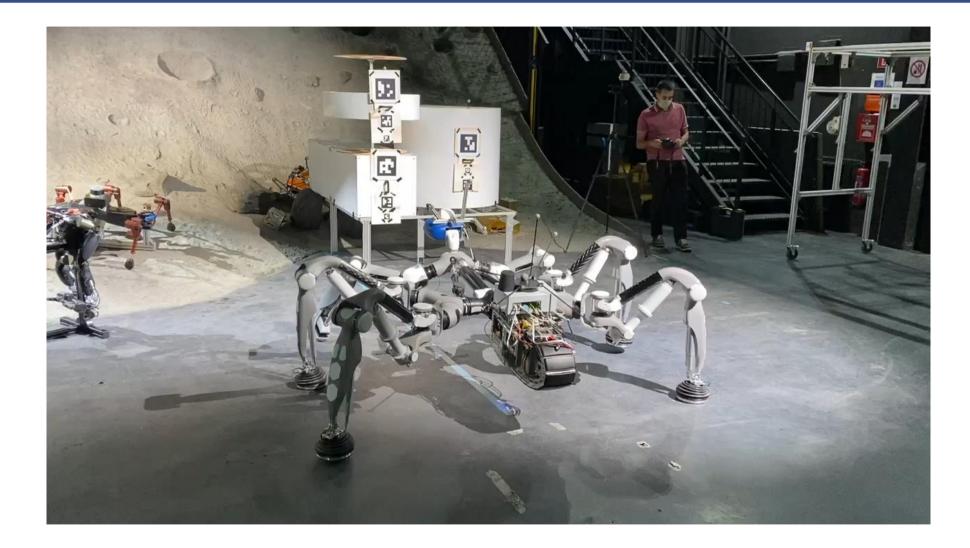


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# Lunar analogues and testing





# The PRO-ACT lunar analogue

- Lunar analogue: replicates the real lunar environment for testing purposes
  - Natural Analogue (outdoors)
  - Artificial Analogue (indoors) -> Final demonstration
- Advantages
  - Control the inside/outside environment (weather conditions)
  - Less logistical preparations and costs
  - Increased overall test-time
  - Facilitates outreach and dissemination activities











# The PRO-ACT lunar analogue

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- Where: Space Exploration Hall in Bremen, Germany (DFKI)
- Critical features for a more analogous setting:
  - Earth material as representative of lunar regolith
  - Space for the tasks/scenarios that need to be performed
- However, before the actual indoor demonstration...
  - Tactical preparation of the lunar analogue
  - Configuring for realistic simulation conditions
  - Handling logistics, working areas and power supplies
  - Preparing ground truth data
  - Adjusting lighting conditions





# Description of the indoor lunar analogue layout

- Newly built regolith testbed within the actual Space Exploration Hall
  - Wooden frame, filled with simulant ~25 cm
  - Connects into the crater area 48 m2
  - Weight is ~18 tonne, density of sand of 1320 kg/m<sup>3</sup>
  - Volume of sand is ~13,6 m3
- Wooden gate (width = 2,00 m) and a removable ramp
- The regolith can be shaped by using available rakes
  - Hills, slopes and other terrain features can be set















# Description of the indoor lunar analogue layout

- Regolith/Simulant Sand from the Baltic Sea area
  - Shows adequate properties for the tests
  - Weight = ~18 tonne
  - Light (1320 kg/m3) when compared with basaltic simulants (~3000 kg/m3)
  - Grain size = **0.1-1.0mm**
  - Respects Health and Safety guidelines (less dust)
  - Accommodates the movement and tasks of all robotic elements







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# **Comparison between different simulants**

Simulant	Size fraction	Composition	Advantages/Disadvantages
Baltic Sea Sand	0,1-1mm	Granitic	Easy to access Low shipping costs Fits health and safety criteria Lacks some of the best physical qualities
EAC-1	0,2-1mm	Basaltic	Used by the European Astronaut Center Special mixture of 0.2-1.0mm (65% 0.2-0.5mm and 35% 0.5-1.0mm), but very dusty and hazardous to health in enclosed rooms
HORNBACH Rhine Sand	0,1-2mm	Granitic	Costly Difficult to obtain and transport Lacks some of the best physical qualities

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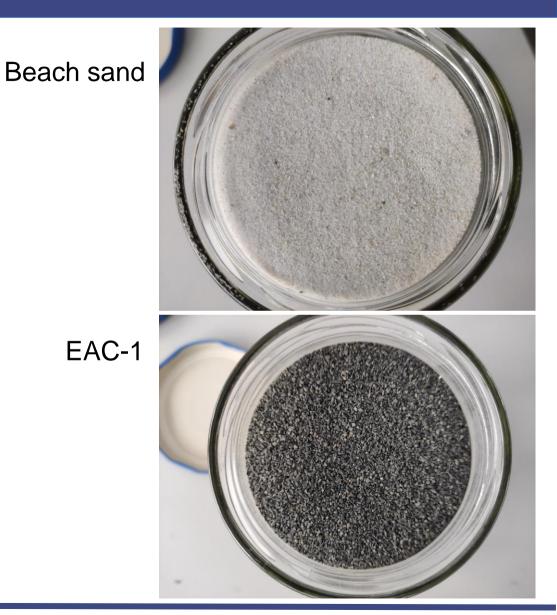




# **Comparison between different simulants**



**Baltic Sea Sand (chosen)** 













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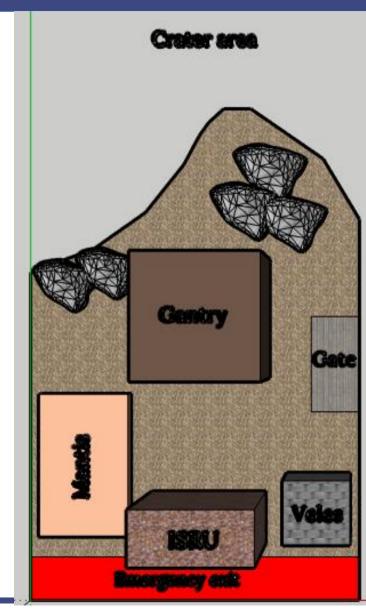




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# **Description of the indoor lunar analogue layout**

- Due to limited space...
  - Plan deployment in advance
    - 3D modelling software was used (SketchUp)
  - Various layouts were envisaged and designed
- Final setup considers the space available, the area to deploy elements and area for their movement/tasks















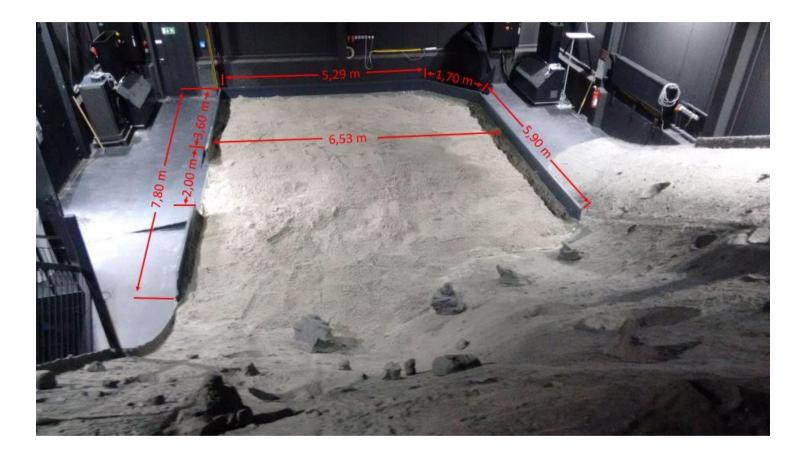




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#### Space Hall Area: 288m2, with 10m high

 Dimension of the available and usable area for testing purposes (the test bed):
 48m2, 10m x 7m with 20-30cm height of simulant













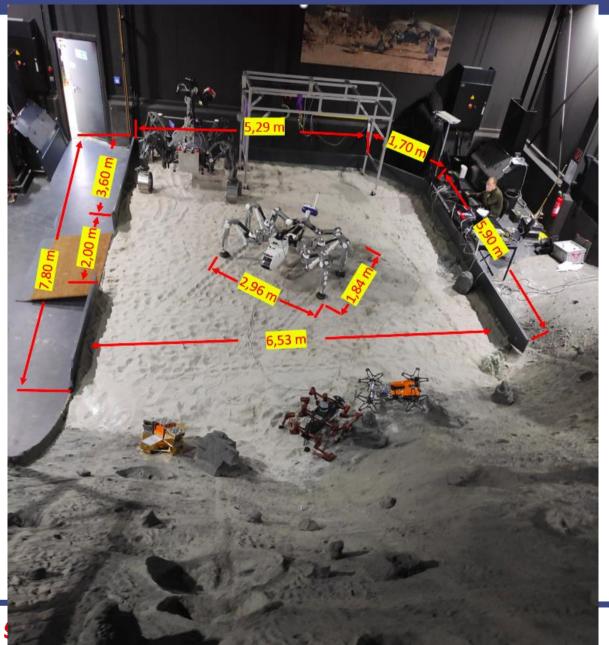








- Gantry: 300kg, 0.5 x 0.5m (folded);
   2.5x2.5x2.18m (open)
- Mantis: 110kg, 2,96 x 1,84 x 0,32m
- Veles: 300kg, 1.35x1.28x1.30m
- Lander + ISRU mockup (3 modules): 15-20 Kg, 2.4 x 1.1 x 1.44m









 Gate/platform: the entrance is 2 m wide and has a removable wooden gate and removable ramp



 Emergency exit: the emergency exit is a 1 m width path along the wooden test frame



















- Rocks: various sizes and appearing in clusters next to the crater area (fake rocks)
- Crater area: gradients of 15° to 45° for experiments. There are three continuous paths with a slope with 25°, 35° and 45°. It is 9m wide.
- Slopes
- "Supporting area"):
  - Control room
  - VICON Tracker system

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Headlight system



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# Integration, testing and Final Demo

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#### Phase 0

- June-August 2020
- Remote integration
- Phase 1
  - September-November 2020
  - Remote preparation + onsite integration and testing

### Phase 2

- December 2020-January2021
- Remote integration and testing
- Final demonstration
  - March 2021
  - Remote demonstrations





# Phase 0 – Integration and testing

- M17 M18 tests [June August 2020]
- Incremental remote integration tests
- Objectives:
  - Unit tests to validate developments [SW and HW]
    - Simulator
    - Datasets
    - HW emulation
    - HW tests
  - Integration tests
    - Installation SW on robots
    - Interfacing w/ robots (remotely)
    - Interfacing between SW components











# **Phase 0 - Integration and testing**

#### • Internal Unit and Integration tests

- ESROCOS and ERGO
- Task Allocation
- Cooperative Manipulation Planner and Control
- InFuse
- I3DS
- HOTDOCK
- Mantis
- Veles
- Gantry
- Simulator
- Communication Systems
- Analog Setup
- Remote integration tests

















# Phase 1 – Integration and testing

- M19 M20 [September early November 2020]
- Tests performed at DFKI Lunar Analogue
- Objectives:
  - Remote preparations
    - Mantis + gripper + ICU + sensors + s/w installation preparation
    - Veles + ICU + sensors + s/w installation + sensors preparation
    - Sample data acquisition for perception and control
    - H/w shakedown tests
  - Integration tests
    - Re-testing installed s/w on robots & ICU with sensors
    - Communications setup, GT tracking and Mapping
    - Data acquisition for perception + data analysis
    - Task allocation preliminary remote test
- Post-test Technology Updates











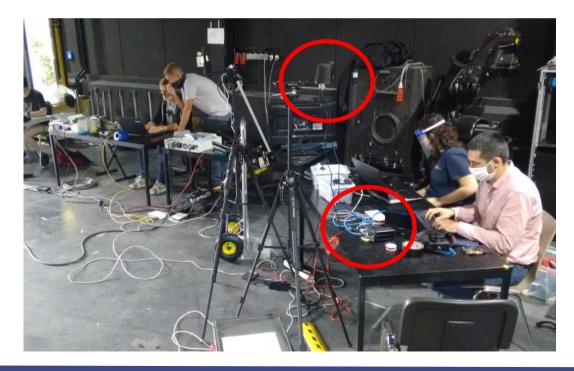


# Phase 1 – Integration and testing – Outcome – 14th

- Ultrasound setup indoors
- Integration and tests IP mesh installation both robots
- Veles unpack, EBOX & sensors installation, startup teleoperation
- S/w re-check on both robots Ultrasound, infuse, robot client API, Vicon, loggers



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# Phase 1 – Integration and testing – Outcome – 15th

- DEM data acquisition using stand alone setup + Ultrasound + vicon
- IP mesh now also had internet for partners + ISRU installation
- ICU issue was fixed by reverting to non-FPGA build
- Mantis had a power issue while in motion fixes were done
- Integration of Vicon beacons
- First Veles data acquisition using all sensors, odometry and Ultrasound and Vicon tracking of ISRU
- First Mantis data acquisition using all sensors, odometry and Ultrasound and Vicon tracking of ISRU







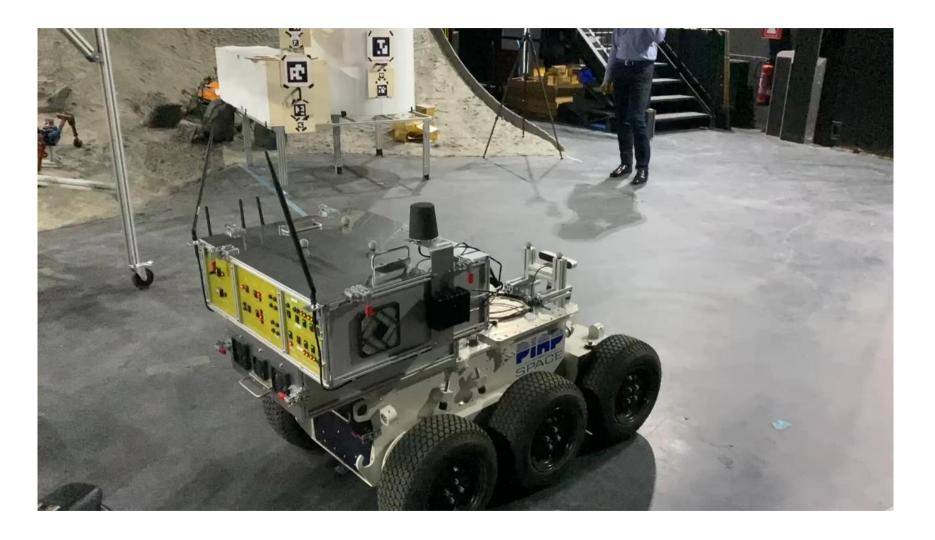








### Phase 1 – Integration and testing – Outcome – 15th

















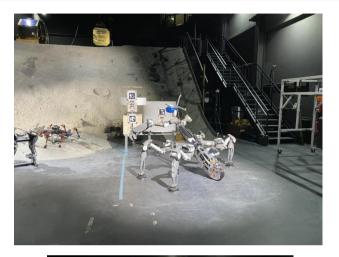




# Phase 1 – Integration and testing – Outcome – 16th

- IP mesh cable broke and heating issues of IP mesh
- Ultrasound tracking issue configuration corrupted took some time to reset to factory setting and reconfigure
- RG was integrated with Mantis robot client API using odometry for controlling the Mantis 

   Constants resets of RG triggered
- RG was integrated with Veles robot client API using odometry for controlling the Veles 
   reduced resets of RG triggered
- Logged data for post day analysis & perform late evening fixes
- Started Infuse Client API integration with ERGO













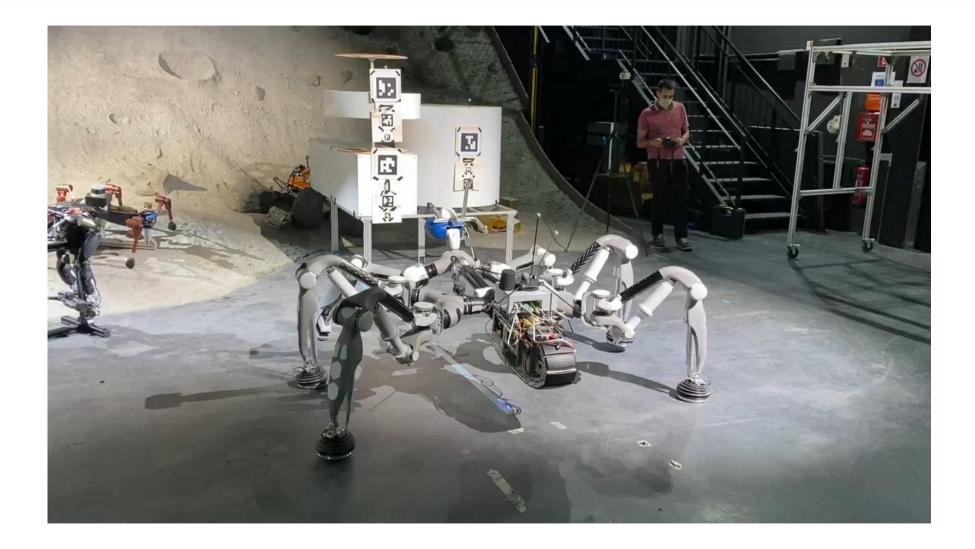








### Phase 1 – Integration and testing – Outcome – 16th



















# Phase 1 – Integration and testing – Outcome – 17th

- Updated RG tested with Mantis for commanding it's motion and issue fixed.
- Updated RG tested with Veles for commanding it's motion and issue fixed.
- Try to provide remote access to Veles over DFKI and Mesh network
- Data acquired for GT with RG
- Continue integration of infuse client with ERGO for closed loop tests – using recorded data sets
- Breakage in one link of Mantis and many links were replaced
- First outdoor test run to gather data for VO













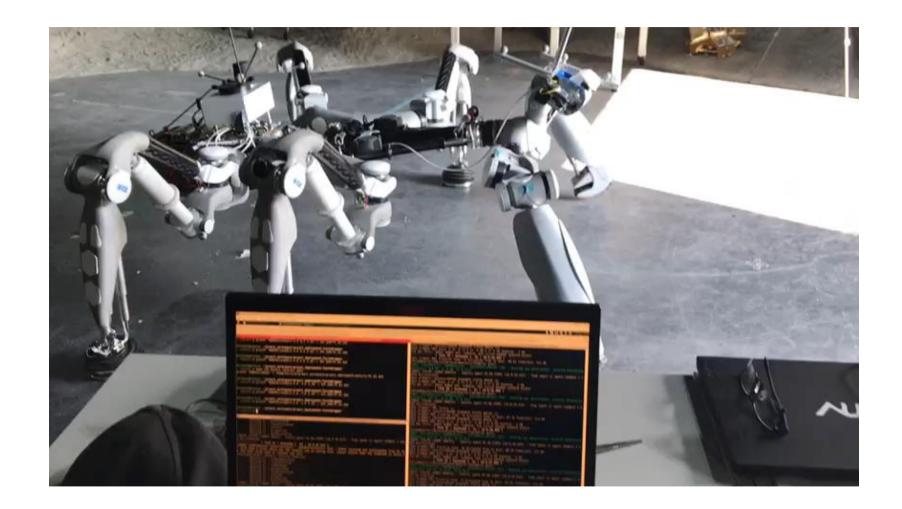








### Phase 1 – Integration and testing – Outcome – 17th



















# Phase 1 – Integration and testing – Outcome – 18th

- Integration of infuse client with ERGO minimal setup tested RG with Veles with US localisation feedback. Minor issue with coordinate frames but closed loop test complete.
- Outdoor calibration using handheld laser range finder of ultrasound for max coverage
- Provided access to UCITY for installing CLSAM updates and remote access to sensor data
- Veles stereo camera tests at different angles for outdoors CSLAM datasets















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## Phase 1 – Integration and testing – Outcome – 19th

















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## Phase 1 – Integration and testing – Outcome – 21st

- Outdoor area setup of work place + equipment + moving robots
- Re-calibration of UltraSound
- Remote fix on reoccurrence of ICU issue on adjustment of exposure.
- Prepared a clear ppt for each traverse for us to follow
- Veles multiple traverses also replicated mantis traverses
- Mantis performed startup motion tests, but had a power issue, so were fixing it. Mantis performed 2 traverses after issues fixed on site
- Downloading data from both robots + partially share a few GBs to UCITY for overnight evaluation



















## Phase 1 – Integration and testing – Outcome – 22st

- Quick outdoor setup
- Provided new camera and terrain configuration based on previous day data sets + new traverses
- Veles multiple traverses and data was logged
- Multiple traverses and data was logged.
   Final H/w issue stopped tests as the main carbon fiber tube started to fail.
- Downloaded all the data from both robots
- Packing of Mantis for shipment



















## Phase 2 – Preparation and testing

#### Final phase before the final demonstration.

Performed remotely due to COVID-19 constraints: 08/12/2020 - 18/12/2020 + January 2021

### **OBJECTIVES:**

- Installation of advanced Partners' SW and dependencies on RWAs
- Remote interfacing of software modules RWAs through VPN
- Interfacing among Partners' SW components
- Task Allocation and ERGO planner integrated tests
- Rover Guidance and Localization closed loop tests
- Remote Gantry control from the ROS wrapper
- CM2C tests with Force/Torque sensor data
- Datasets collection in indoor scenarios











## Phase 2 – Preparation and testing - overview

- Ground truth tracking fully ready including transforms
- Sensors + ICU data interfaces + infuse data converters integrated
- Robot client API + infuse data converters integrated
- IP mesh communications ready + Loggers of all data available
- RG and robot client API's integrated
- Infuse client API + ERGO integrated □ closed loop perception + planning RG done □ further tests needed

- Large data sets for Cooperative VO and mapping
- Veles platform robustness demonstrated
- ISRU mockups ready with markers and data sets available















## Phase 2 – Preparation and testing - overview

- Mantis platform hardware robustness replacement of links
- RAMP further tested in Simulation which also had updates
- Task allocation integration with ERGO tested with first set of interfaces
- FPGA acceleration of stereo processing results were available
- Visual Odometry on synthetic black surface of indoor hall unusable outdoor was ok
- DEM generation, Aruco marker benchmarking, object detection & tracking, 3D mapping using data sets
- Post-processing of data for Cooperative VO and mapping preliminary results
- Analysis of F/T data from Mantis for CM2C
- Preliminary remote tests with CM2C















## **Final demonstration**

- Final demonstration of the project's goals
- Performed remotely during March at Germany, Poland, Spain and France
- Following the re-adaptation of the scope of the final demonstration, the scope of this final phase was to validate and demonstrate the following:
  - Mapping, localization, ICU and sensors with Mantis and Veles
  - MP-MCS interactions with CREW Multi-Robots/Agents System.
  - CREW Multi-Agent Cooperative Task Allocation, Planning & Execution
  - RG and RAMP with Mantis and Veles with perception/localisation
  - Physical manipulation collaboration with two Pandas arms
  - Deployment, mobility and end effector control of the mobile gantry
  - Remotely demonstrate the RWA capabilities and integrated software















## Scenario 1 & 2: Cooperative Mapping

#### **Environment Setup (Initial Conditions):**

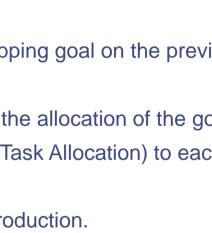
- Same area region (virtual square) for both robots (Coop. Task Allocation and InFuse).
- MP-MCS running on GMV laptop and remotely connected to the Robots VPN.
- InFuse MCS running on SpaceApps laptop and remotely connected to the Robots VPN

#### Sequence / Steps:

- 1) MP-MCS/PUS-Console remotely sends a cooperative mapping goal on the previously defined area.
- 2) Both Agents receives the battery level.
- 3) MCAR of Leader Agent requests to Coop. Task Allocation the allocation of the goals.
- 4) MCAR receives and distributes allocated goals (by Coop. Task Allocation) to each robot to map each part of the area.
- 5) Each MPR plans its allocated goals.
- 6) Each MPR requests to InFuse the robot pose and DEM production.
- 7) Traverse goals are executed by each RG robot in closed-loop with InFuse and Robot Client API.

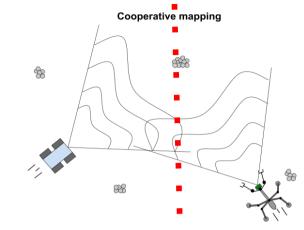
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8) Each robot maps the area observed during its traverses - To be shown by InFuse MCS



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## Scenario 1 & 2: Cooperative Mapping

#### **Expected Validation:**

- MP-MCS/PUS-Console/VITRE
- PUS Services & PGCI
- MCAR + Coop. Task Allocation: Multi-Agent roles handling, Multi-Agents Coordination, Multi-Agent Coop. Task allocation.
- Agent Mission Planner Reactor (Stellar).
- MASR; Multi-Agent Communications and synchronisation between robots.
- InFuse and Agent integration with production of DEM and fused poses (SLAN
- GT DEM of Space Exploration Hall using Vicon and Mantis (cameras + lidar)
- Rover Guidance integration with Robot Client API.
- Mantis locomotion & integration with OG4/I3DS, InFuse and Agent (RG).
- Veles locomotion & integration with OG4/I3DS, InFuse and Agent (RG).
- InFuse MCS visualising mapped areas of both robots.
- Mantis & Mantis MCS.









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Cooperative mapping

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## **Scenario 3: Grading and Tool exchange**

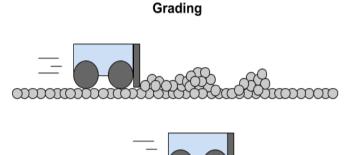
#### **Environment Setup (Initial Conditions):**

- PIAP-Space indoor/outdoor area with regolith simulant
- Grading blade attached to Veles
- EF tools gripper and shovel poses w.r.t manipulator base known

## **Sequence / Steps**

- Grading via Teleop 

  check grading bucket height + risks to veles
- DEM generation before grading
- Offline waypoints for RG to follow for grading 
  arrow execute
- Post-grading DEM generation
- RAMP moves arm to a pre-defined pre-grasping pose
- RAMP moves arm to docking pose
- HOTDOCK latching via PIAP-MCS
- Gripper activation tests















## Scenario 4 (& 6): Cooperative unloading & assembling modules

## With two fixed Panda arms

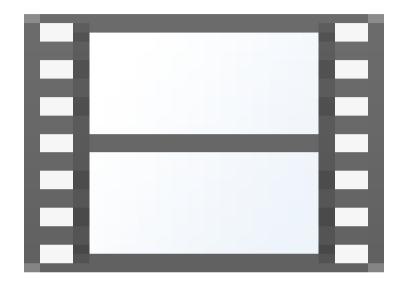
Two declinations:

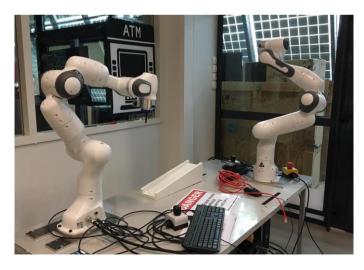
- Disassemble / assemble
  - Start and end of the object trajectory constrained
- Cooperative motion
  - No constraint on the object trajectory

Processes involved: CM2P, CM2C, overall coordination

Picking and Placing of Object

Robustness tests of CM2C: motions in contact + manual perturbations of free motions















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# Scenario 5: Cooperative Manipulation (virtual) & Transport

#### **Environment Setup (Initial Conditions):**

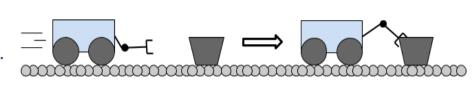
- Same area (virtual square) for both robots (Coop. Task Allocation and InFuse).
- MP-MCS running on GMV laptop and remotely connected to the Robots VPN.
- InFuse MCS running on SpaceApps laptop and remotely connected to the Robots VPN
- Object marker re-printed and strategically located (visible and detectable from Mantis/Veles initial starting point)

#### Sequence / Steps

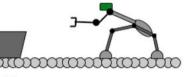
- 1) MP-MCS/PUS-Console remotely sends a cooperative object manipulation goal is sent to both robots.
- 2) Both Agents receive the battery level.
- 3) MCAR Leader requests to Coop. Task Allocation the allocation of the cooperative object manipulation goal.
- 4) MCAR Leader receives and distributes allocated goals (by Coop. Task Allocation) to each robot.
- 5) Both Agents request to InFuse the rendezvous pose (object detection and identification).
- 6) Both Agents (MPR) plan and execute their allocated goals (traverse to rendezvous pose, simulated object grasping, simulated object transportation and traverse to came back home).

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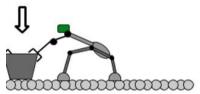
- 7) Both Agents request to InFuse the local DEM production.
- 8) Both Agents execute their traverses to their rendezvous poses.
- 9) First robot in complete the traverse & pinking waits for the other robot does the same.

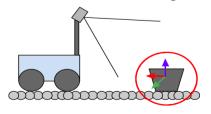


Rendezvous



Grasping





**Detection and tracking** 









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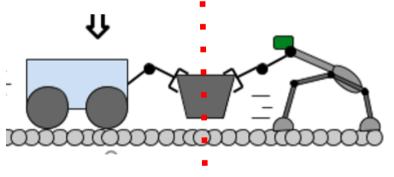




# Scenario 5: Cooperative Manipulation (virtual) & Transport

## **Sequence / Steps**

- 10) One robots are at their grasping base pose, both request to InFuse the pre-grasping ARM poses
- 11) Both robots move their arms to their pre-grasping arm poses.
- 12) Virtual and simulated object grasping: Both robots request open & close (virtual pick) with respective grippers.
- 13) First robot in complete the simulated pick (open & close gripper) waits for the other robot does the same.
- 14) Virtual cooperative object transportation: both robots execute a traverse to the target object pose (goal param.)
- 15) Once both robots end their traverses, they open & close again their grippers (virtual object trop).



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- No tested:
- CSLAM (not possible)

spaceapplications

No actual physical interaction for Cooperative Manipulation and Transport.



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#### **Expected Validation**

- MP-MCS/PUS-Console/VITRE
- PUS Services & PGCI
- MCAR + Coop. Task Allocation: Multi-Agent roles handling, Multi-Agents Coordination, Multi-Agent Coop. Task allocation.
- Agent Mission Planner Reactor (Stellar).
- MASR; Multi-Agent Communications and synchronisation between robots.
- InFuse and Agent integration with production of DEM, robot poses (SLAM) and object detection & relative pose estimation
- Rover Guidance and RARM integration.
- Robot Client API.
- Mantis base locomotion, robotic arm and EE (gripper).
- Mantis integration with OG4/I3DS, InFuse and Agent (RG).
- Veles base locomotion, robotic arm and EE (gripper).
- Veles integration with OG4/I3DS, InFuse and Agent.
- InFuse MCS visualising mapped areas of both robots and makers detection and identification process.
- Mantis MCS.
- Veles MCS.











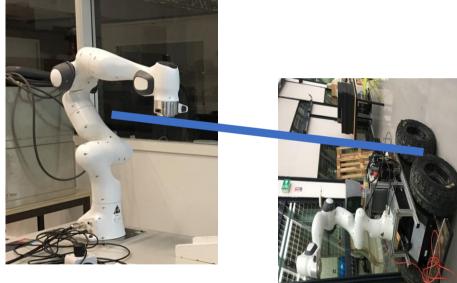


# Scenario 5: cooperative transport (with object)

No demonstration with two mobile Panda arms possible.

However:

- Demonstration of planning capacities (CM2P):
  - with holonomic bases OK
  - with turn-on-point bases OK
  - with non-holonomic bases NOK (at the moment)
  - Demonstration of CM2C robustness wrt arm base perturbations (from Mana minimally)













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## Scenario 7: Remote Gantry deployment

### **Environment Setup (Initial Conditions):**

- Gantry at AVS lab
- Remote VPN connection with SpaceApps

## **Sequence / Steps**

- Connect to Gantry server & status check
- Send command to deploy at fixed velocity remotely
- Monitor deployment telemetry remotely until completion
- Send EF command to set EF desired pose
- Monitor EF until reaching desired pose



















Thank you!

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# More information <u>https://cordis.europa.eu/project/id/821903</u>













