



## Abstract

Fluid-induced mineral replacement reactions play a key role in controlling porosity generation and permeability evolution in geologic systems. However, the dynamic feedback between pore structure development and fluid transport remains poorly quantified. This study investigates the spatiotemporal evolution of reaction-induced pore space in the fluid-driven KBr–KCl system using time-resolved synchrotron X-ray tomography. Due to its high solubility and rapid reaction kinetics, the KBr–KCl system serves as an effective analogue for fluid–rock interactions in natural settings. We performed two *operando* experiments at the TOMCAT beamline (Swiss Light Source): one with direct KCl solution flow over a KBr crystal, and another using a pressurized X-ray-transparent cell. Machine-learning-based segmentation enabled quantitative analysis of porosity evolution through spatiotemporal correlation functions and transport property estimation. We identified a three-stage pore evolution process: (1) rapid pore channel formation along crystallographic axes with high reaction rates and a rough interface; (2) a transitional stage characterised by smoother interfaces and enhanced lateral connectivity; and (3) a steady-state regime where permeability continues to increase due to pore coarsening and reduced tortuosity. These results advance our quantitative understanding of how reaction-induced porosity governs dynamic fluid–rock interactions.

## Plain Language Summary

Understanding how rocks change when they come into contact with fluids is important for many natural and industrial processes, such as groundwater flow, carbon storage, and resource extraction. These interactions create small voids called pores, which are critical because they form the pathways that allow fluids to move through rocks and influence large underground regions. In this study, we used a simple salt-based system to mimic these fluid-rock interactions and explore how pores form and evolve over time. We used high-resolution X-ray imaging to observe the process in real time and applied artificial intelligence and mathematical tools to analyse how the pore structure changed during the reaction. Our findings show that pore formation is a complex, dynamic process that occurs in three stages: an initial rapid change, a transitional phase, and a final stable state. Each stage affects the ease with which fluids can move through the material in different ways. By revealing how the structure of the pores influences fluid flow, our study improves our quantitative understanding of natural systems.

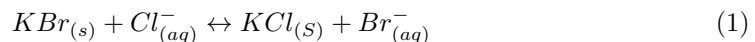
## 1 Introduction

Geological processes that alter and transform rocks in the presence of aqueous fluids are fundamental in determining Earth’s dynamics. Such fluid-driven mineral transformations occur across a wide range of settings and scales. They also address a wide range of societal challenges, such as resource management, climate change mitigation, and environmental remediation. These fluid-rock interactions shape the Earth’s crust and mantle by influencing surface features, geochemical cycles, and the properties of subsurface environments. A critical aspect of such transformations is the creation of fluid pathways through mineral replacement reactions, a phenomenon essential for large-scale rock alteration and mass transport. For example, serpentinization of the oceanic mantle produces hydrogen gas that sustains subsurface microbial ecosystems (e.g., Bach et al., 2006; Malvoisin et al., 2021; Plümper et al., 2012). Similarly, albitization of crustal igneous rocks alters fluid chemistry in the Earth’s crust (e.g., Engvik et al., 2008; Kaur et al., 2012; Norberg et al., 2011). Another example is the eclogitization of subducted oceanic materials, which influences metamorphic processes in subduction zones (e.g., Angiboust et al., 2014; Pollok et al., 2008). Alteration of carbonate-bearing sedimentary systems likewise impacts the global carbon cycle (e.g., Weber et al., 2023).

69 In addition to their geologic importance, fluid-driven mineral transformations are  
 70 crucial for various applications. They play a role in the fractionation of rare-earth elements  
 71 and in the sequestration of radionuclides or heavy metals (e.g., Julia et al., 2023), and  
 72 contribute to carbon dioxide storage through mineral carbonation (binding CO<sub>2</sub> as stable  
 73 mineral phases, e.g., Kelemen & Matter, 2008), alongside direct precipitation mechanisms.  
 74 In all these cases, fluid–rock reactions at the mineral scale require the development and  
 75 maintenance of pore networks and permeability at grain boundaries (e.g., Plümpner et al.,  
 76 2017a; A. Putnis, 2015). This interconnected porosity is what allows fluids to continuously  
 77 circulate through and react with rocks that would otherwise be essentially impermeable.

78 One fundamental mechanism that enables these fluid–rock transformations is  
 79 fluid-induced mineral replacement. In this prevalent physicochemical process, a parent  
 80 mineral comes into contact with a chemically reactive fluid (one out of equilibrium with  
 81 the mineral), leading to dissolution of the parent mineral and simultaneous precipitation  
 82 of a new, more stable product phase. This coupled dissolution–precipitation mechanism  
 83 is often referred to as interface-coupled dissolution–precipitation (ICDP). It can result in  
 84 pseudomorphic replacement, in which the newly formed mineral retains the external shape  
 85 and volume of the original parent mineral (e.g., C. V. Putnis & Mezger, 2004; A. Putnis,  
 86 2009). A key feature of fluid-induced replacement reactions is the generation of porosity  
 87 at the reaction interface. Differences in molar volume and relative solubility between the  
 88 parent and product phases typically create reaction-induced porosity in the product phase.  
 89 For instance, if the parent phase is more soluble in the fluid than the product phase, it  
 90 will dissolve away faster than the product can precipitate, leaving behind extra pore space  
 91 within the product matrix. This process yields a porous, interconnected reaction front  
 92 through which the fluid can infiltrate. The presence of a fluid-filled pore network at the  
 93 interface is crucial: it provides pathways for the reactant fluid to penetrate and sustain the  
 94 reaction progress deeper into the material. However, this porosity is often transient (e.g.,  
 95 A. Putnis, 2015). As the reaction proceeds, ongoing precipitation of the product mineral  
 96 can partially clog pores or reduce their connectivity, even as continued dissolution elsewhere  
 97 may open new pore space. The evolving balance between dissolution and precipitation  
 98 strongly influences the rock’s changing properties, reflecting a competition between reaction  
 99 kinetics and the transport of reactants through the transient pore network (e.g., Koehn  
 100 et al., 2021). In particular, transient porosity and its connectivity control the system’s  
 101 permeability, and they can also affect the mechanical and rheological characteristics of the  
 102 rock (e.g., Gardner et al., 2021; Yarushina et al., 2025).

103 Numerous experimental studies have examined these mineral replacement processes  
 104 to better understand how porosity develops. Examples include the transformation of  
 105 aragonite to calcite (Perdikouri et al., 2011), calcite to fluorite (Pedrosa et al., 2016a),  
 106 and carbonate to apatite (Kasioptas et al., 2008), among others. One model system that  
 107 has been especially well studied for such reactions is the KBr–KCl halite replacement. This  
 108 system is advantageous for research because the reaction completes rapidly and the salts  
 109 involved are highly soluble (C. V. Putnis & Mezger, 2004; C. V. Putnis et al., 2005). In a  
 110 typical experiment, a single crystal of potassium bromide (KBr) is immersed in a potassium  
 111 chloride (KCl) solution. Chemically, the transformation follows the reaction:



112 where (s) and (aq) denote solid and aqueous phases, respectively. When a KBr crystal  
 113 comes into contact with a saturated KCl solution, dissolution begins at the crystal’s surface.  
 114 As this occurs, the local solution at the crystal–fluid interface becomes enriched with Br until  
 115 the interfacial fluid is saturated with respect to a K(Br,Cl) solid solution, leading to the  
 116 simultaneous recrystallisation of a new phase which is only temporarily in equilibrium with  
 117 the solution composition, as further Cl is transported from the KCl source, making this  
 118 equilibrium composition richer in the Cl. The composition of the product phase continually

119 adjusts towards the KCl end-member as long as the reaction advances (C. V. Putnis &  
120 Mezger, 2004).

121 The development of porosity in this reaction system arises from both thermodynamic  
122 and kinetic factors. Thermodynamically, KBr is more soluble than KCl, so the fluid at the  
123 interface becomes undersaturated with respect to KBr but supersaturated with respect to a  
124 K(Br,Cl) solid solution. Therefore, more KBr is dissolved into the solution, which together  
125 with its larger molar volume than the product phase (i.e., negative volume change), leads to  
126 generating pores. Kinetically, dissolution of KBr proceeds more rapidly than precipitation  
127 of the product phase, leading to a transient imbalance that produces reaction-induced  
128 porosity within the growing rim. The advance of the reaction front is then controlled by  
129 the transport of Cl and Br through this porous product layer (e.g., C. V. Putnis & Mezger,  
130 2004; C. V. Putnis et al., 2005; A. Putnis, 2009).

131 The result is a porous reaction rim of a new material that envelops the unreacted  
132 KBr core. This porous rim is permeable, allowing the external KCl solution to seep inward  
133 through the product phase. As a consequence, the reactive fluid can reach the unreacted KBr  
134 interface just beneath the rim, and the replacement reaction can progress from the outside of  
135 the crystal toward its interior. Over time, distinctive pore structures develop in the KBr–KCl  
136 system. The product rim initially contains a high density of small, interconnected pores,  
137 which maintain effective fluid pathways to the reaction front. Within the dissolving KBr  
138 core just behind the advancing interface, narrow cylindrical pores begin to form and tunnel  
139 inward. These pore channels, often described as “finger-like” or filamentary pores, propagate  
140 from the reaction front into the unreacted KBr (e.g., Kar et al., 2015, 2016). In addition to  
141 these finger pores, disk-shaped cavities have been observed parallel to the reaction interface  
142 (Raufaste et al., 2011). The finger-like pores essentially function as dead-end channels: they  
143 open at the reactive interface but do not immediately connect through to the far side of  
144 the crystal. However, in the early to mid stages of the reaction, these channels remain  
145 filled with fluid and remain connected to the external solution via the porous rim. This  
146 architecture ensures that fresh reactant fluid can continuously access new KBr surfaces  
147 along the growing fingers, allowing the dissolution–precipitation reaction to proceed deeper  
148 into the crystal. Ultimately, KBr can be completely replaced by the KCl-rich product if  
149 fluid access is maintained. As the reaction approaches completion, some of the pore channels  
150 may widen (coarsen) or become partially clogged by late-stage precipitates, which can reduce  
151 overall porosity and permeability (Beaudoin et al., 2018). However, by that stage, the bulk  
152 of the replacement is already achieved, underscoring how crucial the earlier presence of open,  
153 connected pores is for full conversion of the crystal.

154 Fluid flow within these dead-end microscale pores is notable because it may not align  
155 with standard Darcy’s law expectations for flow through porous media. Kar et al. (2015,  
156 2016) proposed that in the KBr–KCl system, ion concentration gradients developing inside  
157 isolated pore channels can induce diffusio-osmotic flow. In simple terms, as KBr dissolves,  
158 a high concentration of ions builds up at the closed end of a finger pore. This imbalance  
159 in ion concentrations between the pore interior and the bulk solution can generate a fluid  
160 flow from the high-concentration region to the low-concentration region, effectively pushing  
161 fluid out of the dead-end pore. The movement of charged ions in turn sets up local electric  
162 fields, which drive an electro-osmotic flow of fluid along the charged pore walls. Together,  
163 these coupled diffusio-osmotic and electro-osmotic effects self-propel the fluid within the  
164 finger-like pores, circulating fresh solution in and out of what would otherwise be stagnant  
165 cul-de-sacs. This phenomenon helps to keep the reaction interface supplied with reactants  
166 and removes dissolved products, thereby accelerating the replacement process beyond what  
167 simple diffusion would accomplish. Significantly, Beaudoin et al. (2018) directly observed the  
168 development of these finger-shaped pore channels using 3D X-ray microtomography. Their  
169 imaging confirmed that the pores form elongated channels that advance into the unreacted  
170 crystal and that these channels enhance the reactive surface area. The presence of such  
171 finger pores effectively enlarges the reactive zone and maintains fluid flow at the reaction

172 front, promoting a more extensive and faster mineral replacement than would occur in their  
173 absence.

174 Interestingly, the formation of channel-like pores during mineral replacements is not  
175 unique to the KBr–KCl system. Similar wormhole or channel structures have been  
176 observed in other laboratory and natural settings. For example, Pedrosa et al. (2016b)  
177 observed that when marble (a carbonate rock) is replaced by apatite, the reaction produces  
178 elongated pore channels in the product phase. Likewise, the replacement of calcite with  
179 fluorite in experimental studies was found to create channelised porosity (Pedrosa et  
180 al., 2016a), analogous to finger pores in halite experiments. The dolomitization process  
181 (replacing calcium carbonate with dolomite in sedimentary rocks) also shows evidence of  
182 rhythmic channel-like porosity forming as the reaction front advances, even under static or  
183 diffusion-dominated fluid conditions (e.g., Kondratiuk et al., 2015, 2017; Weber et al., 2021,  
184 2023; Lefevre et al., 2024). Researchers have even proposed that analogous microscale fluid  
185 pathways develop during feldspar alteration in the Earth’s crust (e.g., Plümper et al., 2017b,  
186 2017c). In such scenarios, reaction-induced pore networks could dramatically enhance fluid  
187 circulation in crystalline rocks, potentially governing large-scale fluid flow in the lithosphere  
188 without the aid of fractures or tectonic pumping. Together, these observations suggest that  
189 reaction-induced porosity and its associated fluid flow are a general mechanism by which  
190 fluids can permeate and alter rocks that would otherwise be nearly impermeable. This  
191 mechanism appears to operate independently of external stress or rock deformation, which  
192 means that the chemical reactions themselves create the permeability necessary for fluid  
193 transport.

194 Although past studies have greatly improved our understanding of interface-coupled  
195 dissolution–precipitation and the evolution of reaction-induced porosity, there are still  
196 significant knowledge gaps due to experimental limitations. Many analyses have relied  
197 on 2D imaging techniques (such as scanning electron microscopy on cross-sections) to infer  
198 pore structures. However, these 2D snapshots cannot capture the 3D connectivity of pores  
199 or how they evolve over time. Other studies have used X-ray tomography to observe  
200 3D pore structures, but these were often discontinuous 3D observations or stop-motion  
201 observations (Beaudoin et al., 2018). More recently, pseudo-4D approaches have been  
202 applied to mineral replacement reactions, such as dolomitization (Lefevre et al., 2024).  
203 In such experiments, multiple identical samples are reacted for different durations, and  
204 each is imaged once, providing a series of static 3D views at coarse time intervals. This  
205 approach can miss important transient stages of the development of pore networks and  
206 can introduce inconsistencies: because each sample may have slight differences in initial  
207 conditions or reaction progress, the sequence of images might not perfectly represent the  
208 true progression in a single sample. In short, previous experimental methods have rarely  
209 captured a continuous 3D timeline of how pores nucleate, grow, and connect during mineral  
210 replacement. More importantly, such a discontinuous approach requires removing the sample  
211 from the reacting solution for each scan. This external perturbation can alter local reaction  
212 conditions, including inducing transient surface precipitation that partially obstructs fluid  
213 access and modifies the natural evolution of the pore network. Furthermore, most previous  
214 studies emphasise the measurement of total porosity or making qualitative observations  
215 about the shape of the pores, rather than quantitatively tracking the morphological evolution  
216 of the pore network. As a result, dynamic processes, for example, the rate at which  
217 pores coalesce or how pore connectivity changes at different reaction stages, remain poorly  
218 understood. This lack of detailed temporal data makes it challenging to fully explain the  
219 relationship between reactive fluid flow and evolving transport properties in reactive systems.

220 In this study, we overcome these limitations by using 4D synchrotron X-ray tomography  
221 – that is, three-dimensional imaging over time – to directly observe the fluid-driven KBr–KCl  
222 replacement reaction in unprecedented detail. This time-resolved 3D imaging technique  
223 allows us to visualise how the pore network develops and changes almost continuously as  
224 the reaction proceeds without any external perturbations. We capture a high-resolution

225 3D image series of the same sample throughout the experiment, effectively watching the  
226 reaction-induced porosity form and transform in real time. To analyse a large amount  
227 of image data, we employ a combination of advanced techniques. First, we used deep  
228 learning-based image processing to segment the tomography data, ensuring that pores and  
229 solid phases are accurately identified at each time step. We then quantify the microstructural  
230 evolution using statistical microstructure descriptors (SMDs) (Jiao et al., 2007; Chen et  
231 al., 2019, 2022) and Minkowski functionals (MFs) (Mecke, 2000). These mathematical  
232 tools enable a comprehensive characterisation of the pore space geometry, connectivity,  
233 and morphology as the reaction progresses. Through this interdisciplinary approach, we  
234 can measure changes in structural and morphological properties of pores frame-by-frame  
235 during the experiment. Our results reveal intricate interactions between the chemical  
236 reaction kinetics, the resulting pore structure, and the pathways available for fluid flow. By  
237 quantitatively linking the evolution of the pore geometry with transient transport properties,  
238 we shed light on how local permeability and fluid flow patterns emerge and change during  
239 mineral replacement. In general, this work provides a more quantitative and dynamic  
240 understanding of how reaction-induced porosity develops, how it sustains fluid circulation  
241 in low-permeability environments, and how these processes feed back into the efficiency and  
242 extent of fluid-driven rock transformations.

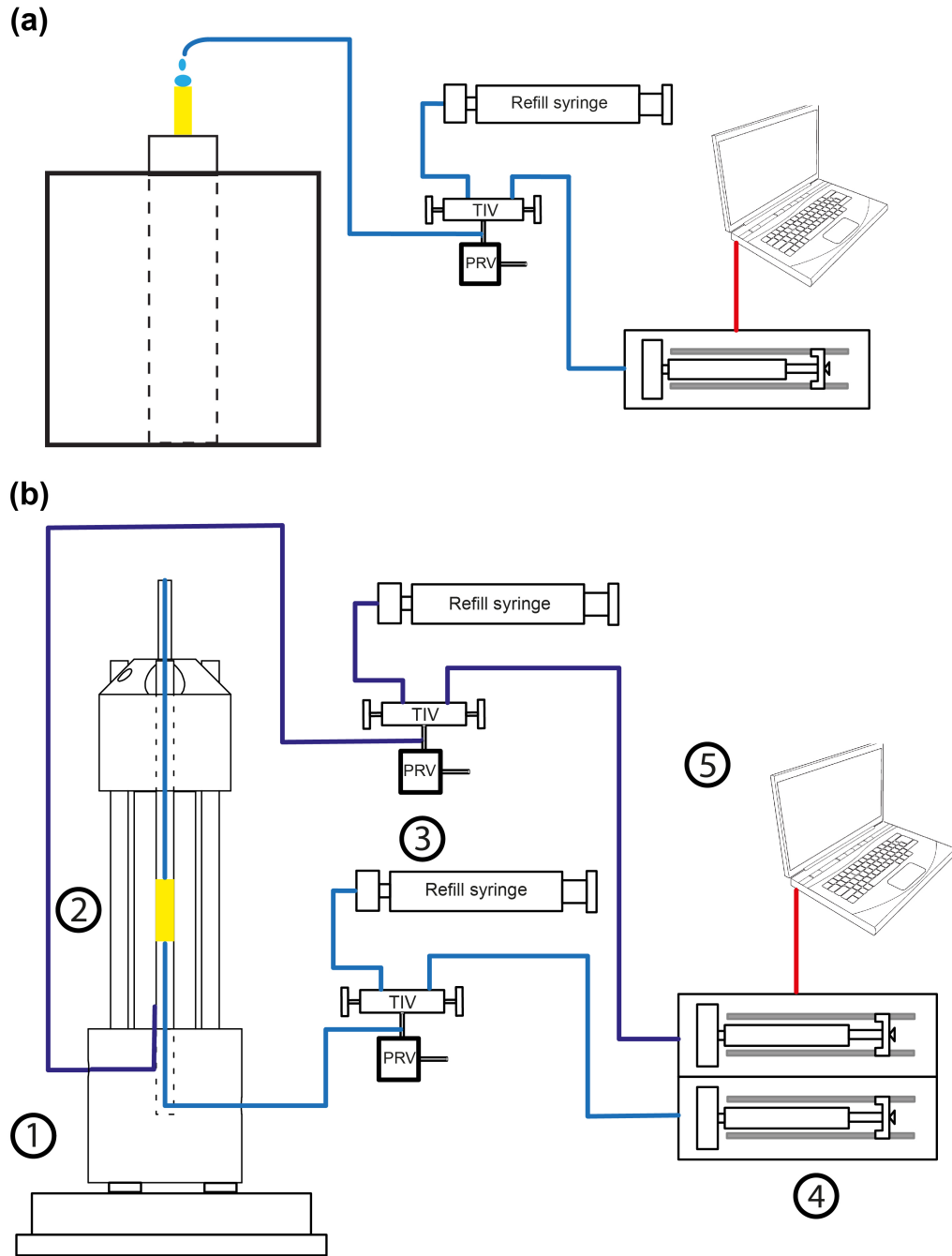
## 243 2 Methodology

### 244 2.1 Experimental setup

245 Previous studies of KBr-KCl replacement have used 2D or 3D imaging techniques to  
246 investigate the ICDP mechanism and assess the evolution of reaction-induced porosity.  
247 However, recent advances in synchrotron facilities, computational resources, and data  
248 storage have allowed the addition of time to 3D  $\mu$ -CT, allowing time-resolved imaging  
249 at high resolution (Marone et al., 2020). This technological breakthrough offers an  
250 unprecedented opportunity to study the microstructural evolution and characterise various  
251 physical properties of rocks in real time (Noiriel & Renard, 2022).

252 Time-resolved (4D) synchrotron tomography datasets were acquired during the  
253 experiments at the Swiss Light Source (SLS) TOMCAT beamline, using a filtered white  
254 beam with an energy peak at 27 keV. For each  $\mu$ -CT dataset, 2000 radiographs were  
255 collected over 180° rotation with an angular step of 0.09° and exposure time of 1 ms.  
256 The resulting radiographs had an effective voxel size of 2.75  $\mu$ m, from which 3D  $\mu$ -CT  
257 datasets with dimensions of 2016 voxels  $\times$  1584 voxels  $\times$  1584 voxels were reconstructed  
258 using a fast Fourier method (Marone et al., 2017). This method effectively reduces common  
259 ring artefacts, allowing for continuous observation of the reaction's progression during image  
260 collection. The frequency rate of the tomoscopy was set at 10 s, with approximately 1-minute  
261 intervals between successive scans. Using this setup, several operando KBr-KCl replacement  
262 experiments were conducted with different configurations. KBr crystals from Alkor Optics,  
263 measuring 3.175 mm in diameter and 5 mm in height, were used.

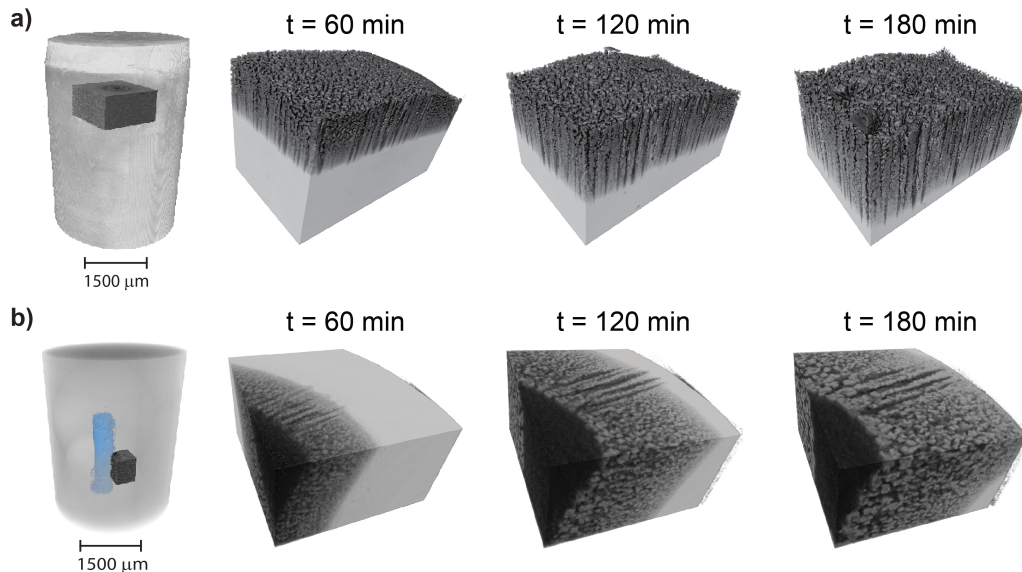
264 Here, we focus on two experiments. In the first experiment (Exp 1), KCl fluid was  
265 introduced onto the KBr crystal at 0.05 ml/min while simultaneously performing X-ray  
266 scanning (Figure 1a). In the second experiment (Exp 2), the crystal was placed in the  
267 Sleipnir cell (Fusseis et al., 2014), with KCl fluid introduced through a 1 mm diameter hole  
268 at the centre (Figure 1b). The sample was pressurised to 10 bar using remote-controlled  
269 syringe pumps, and both experiments were conducted at ambient temperature. Sleipnir  
270 is a hydraulic, X-ray translucent apparatus designed to perform fluid flow experiments on  
271 samples under confining pressure. The sample and pore fluid line are isolated from the  
272 confining deionised water (DI water) by an elastomeric silicone jacket. High pressure is  
273 generated using Cetoni high-pressure syringe pumps, allowing fine control over the confining  
274 pressure, pore fluid pressure, and fluid injection rate in the sample inlet.



**Figure 1.** Experimental setups for both configurations. (a) Setup for Exp 1, where KCl solution droplets were delivered onto the surface of a KBr crystal (yellow rectangle). (b) Setup for Exp 2, consisting of the Sleipnir cell (1) where the KBr crystal (2, yellow rectangle) was enclosed, and the KCl fluid was injected through a hole at the bottom of the sample. The experimental system includes manifolds equipped with refill syringes, pressure relief valves (PRV), and top industry valves (TIV) (3). Cetoni high-pressure syringe pumps (4) controlled the fluid flow, with the system monitored and regulated via a laptop interface (5). For more details on individual components, refer to Füsseis et al. (2014).

275 Figure 2 illustrates the evolution of reaction-induced pores in both experiments within  
 276 selected regions of interest (ROIs). In Exp 1, the ROI was chosen at a distance from the  
 277 upper part of the sample centre for two reasons: (1) the crystal dissolved completely at the  
 278 top over time and (2) the air infiltrated from the edges after some time, visible as black pixels  
 279 in the greyscale images in Figure S1a. This ROI encompassed 266 slices, each measuring  
 280  $512^2$  pixels, with physical dimensions of  $731.5 \times 1408 \times 1408 \mu\text{m}$ , and a total volume of  $1.45$   
 281  $\text{mm}^3$  (Figure 2a). In Exp 2, the ROI consisted of 251 slices, each measuring  $200^2$  pixels,  
 282 corresponding to physical dimensions of  $690.25 \times 550 \times 550 \mu\text{m}$  and a total volume of  $0.21$   
 283  $\text{mm}^3$  (Figure 2b). The smaller ROI here was chosen due to the collapse of the sample jacket  
 284 after 75 minutes, which damaged much of the lower part of the sample, as discussed later  
 285 (see Figure 6a). Supplementary Videos S1 and S2 show the 3D time-lapse evolution of pore  
 286 space in Exp 1 and Exp 2, respectively.

287 The acquired images were segmented using a combination of supervised  
 288 machine-learning (random forest classifier) and deep-learning approaches based on a  
 289 U-Net convolutional neural networks (CNNs). The machine learning model was trained on  
 290 representative manually annotated slices using pixel classification workflow implemented  
 291 in the ilastik software (Berg et al., 2019). This trained model was subsequently employed  
 292 to segment 3% of all images. These segmented images were then used as labelled training  
 293 images, together with the corresponding greyscale images, to train a CNN with a U-Net  
 294 architecture (Ronneberger et al., 2015). The trained CNN was finally used to segment  
 295 all the images. More details on the segmentation methods and representative segmented  
 296 images are provided in the Supplementary Information (Text S1 and Figure S1).



**Figure 2.** Snapshots of 3D scans were acquired from both experiments at different times. (a) Evolution of the reaction and the induced porosity in Exp 1, where KCl fluid was introduced on top of the KBr crystal, as shown in Figure 1a. (b) Development of reaction-induced porosity in Exp 2, where the fluid is injected into the cell from a central hole at the bottom (Figure 1b). The ROI in Exp 2 was selected from the bottom of the sample around the central hole highlighted in blue (see also Figure 6a). The leftmost images show the scans at the beginning of the experiments, with the dark grey volume representing the ROI in each experiment.

## 2.2 Statistical microstructure descriptors

Statistical microstructure descriptors (SMDs) are statistical tools used to quantify the structural and morphological properties of a material's microstructure. This statistical characterisation provides a quantitative understanding of microstructures, which, in turn, controls the physical properties of rocks across various scales. Among the most common statistical descriptors are spatial correlation functions, also known as  $n$ -point correlation functions. These are defined as the probability that  $n$  random points with specific configurations occur within the phase of interest, such as pores in rocks. They are computed by sampling processed images (i.e., segmented images where each phase is labelled) with a set of predefined query points (Bostanabad et al., 2018).

One of the simplest and most widely used descriptors is the two-point correlation function,  $S_2$ , which measures the probability that two random points separated by a distance  $r$  lie within the same phase (Torquato & Haslach, 2002). While  $S_2$  effectively quantifies the microstructure of certain single-scale rocks, such as sandstone (Jiao et al., 2008), higher-order correlation functions (i.e.,  $n \geq 3$ ) are necessary for accurately characterising complex heterogeneous rocks. However, obtaining these higher-order functions is computationally expensive, as it necessitates considering all possible point configurations in an image. To address this limitation, Chen et al. (2019) introduced  $n$ -point *polytope* functions,  $P_n$ , which calculate the probability of  $n$  vertices of regular polygons with an edge length of  $r$ . Polytope functions can be considered a subset of  $n$ -point correlation functions, where points lie at vertices of specific polygons such as triangles, squares, and hexagons. Successively incorporating these higher-order correlation functions allows us to encode geometrical patterns in the microstructure in an accurate, explainable, and computationally efficient way.

Additionally, to quantify the connectivity of the pores generated during the KBr-KCl reaction, we use the *lineal-path* function  $L$  (Lu & Torquato, 1992) and the *two-point cluster* function  $C_2$  (Jiao et al., 2009). The lineal-path function,  $L(r)$ , computes the probability that an entire line of length  $r$  lies within the same phase, providing insight into the linear connectivity within the microstructure. The cluster function,  $C_2(r)$ , is similar to  $S_2$ , but with the requirement that the two random points lie within the same connected cluster of the phase.

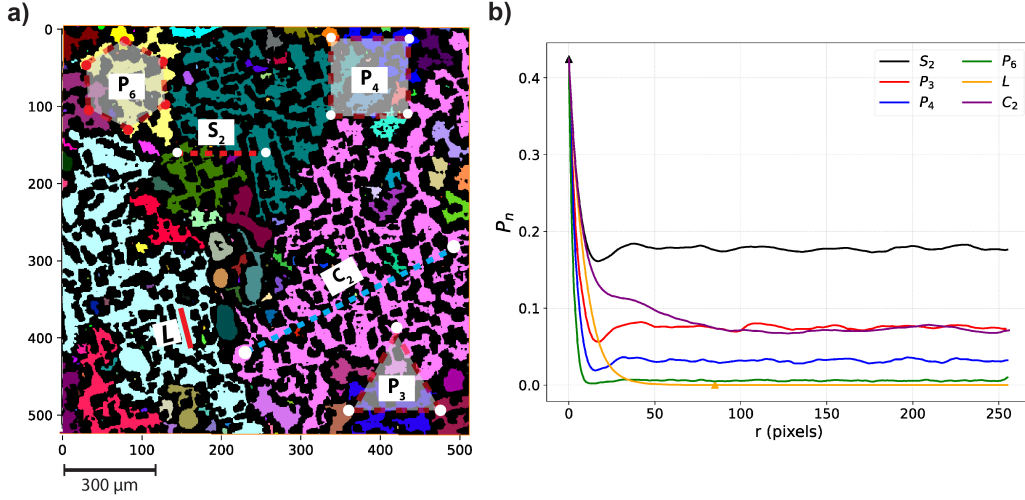
Figure 3a illustrates scenarios in which two random points,  $n$  vertices of different polygons, or a whole line segment land within the pore space. Figure 3b provides an example of quantification using these SMDs, providing information on the structural properties of the microstructure. Initially, all SMDs start from the same probability corresponding to the porosity, since the above definitions reduce the probability of finding a single random point in the pore space. These curves then decay quickly at small  $r$  values, giving information about small-scale features such as pore size and interaction between pores. For example, the average pore size can be approximated from the  $r$  value at the first minimum value in  $S_2$ . A bump in the long range indicates a spatial correlation between the pores. In addition, the  $r$  at which  $L$  drops to zero indicates the length of the most elongated pore in the image, which in this example is 85 pixels (or 234  $\mu\text{m}$ , given the pixel size of 2.75  $\mu\text{m}$ ). However, the higher probability of  $C_2$  compared to  $L$  demonstrates that cluster connectivity is dominant.

Furthermore, we compute the average chord length,  $\bar{l}_c$ , which is defined as the average length of line segments (chords) that travel through pores before hitting the pore-solid interface. This parameter provides an average measure of the pore size and can be estimated from  $S_2$  (Torquato & Haslach, 2002):

$$\bar{l}_c = \frac{S_2(0)}{S_2'(0)} \quad (2)$$

where  $S_2'(0)$  is the derivative of  $S_2$  at  $r = 0$ . This calculation is equivalent to determining the intersection of the line fitted to the  $S_2$  curve at the origin with the  $r$ -axis, as illustrated in

346 Figure 3b. In this example, the fitted line intersects the r-axis at  $r = 12$  pixels, corresponding  
 to an average chord length of approximately  $33 \mu\text{m}$ .



**Figure 3.** An example of characterisation of a microstructure image using SMDs. (a) Visual illustration of SMDs on a segmented image from the experiments. Each colour represents a connected group of pixels, while black pixels show a solid phase. (b) Results of microstructure quantification using SMDs. The triangle marker at  $r = 0$  represents the phase fraction (porosity), while the orange one shows the  $r$  at which lineal path becomes zero, indicating the size of the largest linear pore in the image.

347

348 Although this set of SMDs enables an accurate microstructure characterisation, it  
 349 is crucial to capture the structural features that emerge during the experiments. To  
 350 quantify the evolution of reaction-induced porosity, we employ a time-dependent metric,  
 351  $\Omega_n$ , introduced by Chen et al. (2022). This metric calculates the  $L1$  distance between  
 352 SMDs computed from the microstructure at time  $t$  and a reference time  $t_0$ :

$$\Omega_n(t) = \frac{1}{N} \sum_{r=0}^L |SMD(r; t) - SMD(r; t_0)| \quad (3)$$

353 Here,  $r$  represents the distance between points for  $S_2$  and  $C_2$ , the length of the line segment  
 354 for the lineal path function, or the edge length for  $n$ -point polytope functions, computed up  
 355 to the largest distance  $L$ . Furthermore,  $N$  denotes the number of SMDs captured at different  
 356 distances  $r$ . It is important to note that  $\Omega_n(t)$  in Equation 3 can be used to calculate the  
 357 distance between any two-time steps in an evolving system, such as between two consecutive  
 358 snapshots of the microstructure. This versatility allows us to quantify the evolution of the  
 359 pore space in terms of geometrical patterns and linear and cluster connectivity.

360 Physically,  $\Omega_n$  provides a measure of the magnitude of microstructural change between  
 361 two states. Large values of  $\Omega_n$  indicate substantial reorganization of the pore network, such  
 362 as rapid pore generation, growth, coalescence, or changes in connectivity across multiple  
 363 distances. Conversely, small  $\Omega_n$  values reflect limited structural change, consistent with  
 364 incremental evolution or near steady-state behaviour. In this sense,  $\Omega_n$  does not describe  
 365 an absolute property of the microstructure, but rather quantifies how strongly the pore  
 366 structure and morphology evolve over time.

367 Although SMDs provide valuable information on microstructures, establishing a clear  
 368 relationship between their evolution and changes in the physical properties of rocks is  
 369 not straightforward. One reason is that the resulting values of the  $\Omega$  metric depend on  
 370 the reference image, which means that this metric primarily quantifies the magnitude of  
 371 changes in the microstructure. Additionally, evaluating these SMDs in 3D is computationally  
 372 expensive. Therefore, more efficient computational tools are needed to accurately quantify  
 373 the key properties of the complex pore space in 3D. One such efficient approach involves  
 374 using Minkowski functionals, which we discuss in the next section.

### 375 2.3 Minkowski functionals

376 Minkowski functionals (MFs) are morphological measures that are used to describe materials  
 377 with complex structures. Initially introduced in integral geometry (Mecke, 1998, 2000),  
 378 MFs are effective and robust tools for characterising porous media through image processing  
 379 techniques and establishing the relationships between morphological and physical properties  
 380 of porous media (Mecke & Arns, 2005; Vogel et al., 2010; Mosser et al., 2017). For a 3D  
 381 body  $Y$  with a smooth boundary  $\delta Y$ , four MFs can be calculated from binary images:  
 382 volume ( $V$ ), surface area ( $S$ ), integral mean curvature ( $M$ ), and Euler characteristic ( $\chi$ ) of  
 383 the pore space. These functionals are calculated using QuantImPy python package (Boelens  
 384 & Tchelepi, 2021) and are defined by the following equations:

$$V = \int_Y dv \quad (4)$$

$$S = \int_{\delta Y} ds \quad (5)$$

$$M = \frac{1}{2} \int_{\delta Y} \left[ \frac{1}{R_1} + \frac{1}{R_2} \right] ds \quad (6)$$

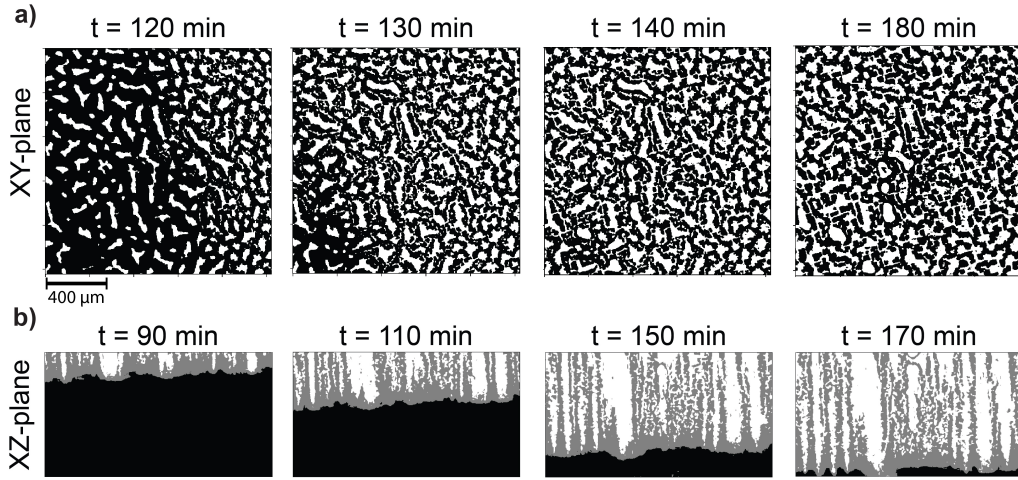
$$\chi = \frac{1}{4\pi} \int_{\delta Y} \left[ \frac{1}{R_1 R_2} \right] ds = N_{vertices} - N_{edges} + N_{faces} - N_{volumes} \quad (7)$$

385 Here,  $ds$  is a surface element, and  $R_1$  and  $R_2$  represent the minimum and maximum  
 386 radius of the surface curvature of the pore-solid interface, which are positive for convex  
 387 and negative for concave curvatures. For a 3D binary image, instead of evaluating the  
 388 integral in Equation 7, the Euler number can be efficiently calculated by decomposing the  
 389 pore space into voxels and counting the number of vertices ( $N_{vertices}$ ), edges ( $N_{edges}$ ), faces  
 390 ( $N_{faces}$ ), and volumes ( $N_{volumes}$ ) (Vogel et al., 2010). The Euler characteristic provides a  
 391 morphological description of the connectivity of the pore space. According to the right side  
 392 of Equation 7, for a pore space with mainly isolated pores, an increase in  $N_{vertices}$  and  $N_{faces}$   
 393 leads to a larger positive value. In contrast, the number of edges increases in a well-connected  
 394 pore space, resulting in a more negative value for the Euler characteristics. Normalising these  
 395 measures by the total volume of the sample (i.e., image volume) yields porosity, specific  
 396 surface area ( $S_v$ ), specific integral mean curvature of pore surface ( $M_v$ ), and specific Euler  
 397 characteristics ( $\chi_V$ ), respectively. This normalisation facilitates the comparison of these  
 398 properties across experiments with different sample volumes.

### 3 Results

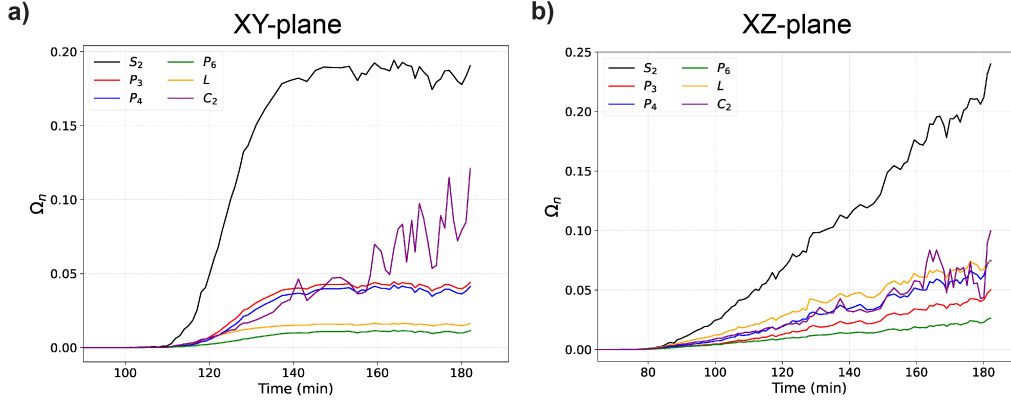
#### 3.1 Quantifying microstructure evolution

To quantify the evolution of the microstructure, we calculated  $\Omega_n$  in various time steps from the beginning of the experiment ( $t=0$ ). Figure 4a illustrates the evolution of the pores in a slice of Exp 1 in the XY plane, that is, from the top view of Figure 2a. The dynamics of the evolving pore space was quantified by calculating  $\Omega_n$  for the SMDs at different times. As shown in Figure 5a,  $\Omega_n$  for all SMDs increases when the reaction reaches the selected slice (i.e., about 110 minutes) until 140 minutes, with  $S_2$  exhibiting the fastest evolution. After 140 minutes, all SMDs reach a plateau and stabilise, suggesting that the microstructure does not undergo significant changes in structural and geometrical patterns beyond this point. However,  $C_2$  continues to increase with some fluctuations until the end of the experiment. These microstructural interpretations can be visually corroborated in Figure 4a, where the pores are more connected at 180 minutes compared to 140 minutes.



**Figure 4.** Snapshots of pore space at different times in Exp 1. (a) Evolution of porosity in a slice selected from the XY plane perpendicular to the channel-shape pores. White and black pixels represent pores and other phases, respectively. (b) Evolution of pores in the XZ plane where reaction-induced channels propagate downwards. Here, three phases were segmented: generated pores (white), reacted zone (gray), and KBr crystal (black).

Figure 4b displays the dynamics of the microstructure in the XZ plane, which is parallel to the direction of the propagated channels shown in Figure 2a. In this example, three phases including pores (white), reacted zone (grey) and non-reacted KBr crystal (black) were segmented to track the reaction front and compute its velocity, as presented in the next section.  $\Omega_n$  metrics shown in Figure 5b indicate that the lineal-path function (orange curve) exhibits higher values than other SMDs, except for  $S_2$ . This indicates that linear propagation is the dominant pattern in the evolution of the pores, which is evident from the snapshots. In both the XY and the XZ planes,  $S_2$  shows higher values than the other SMDs. This is because it is more likely for two random points to be in the same phase of interest than for multiple points.



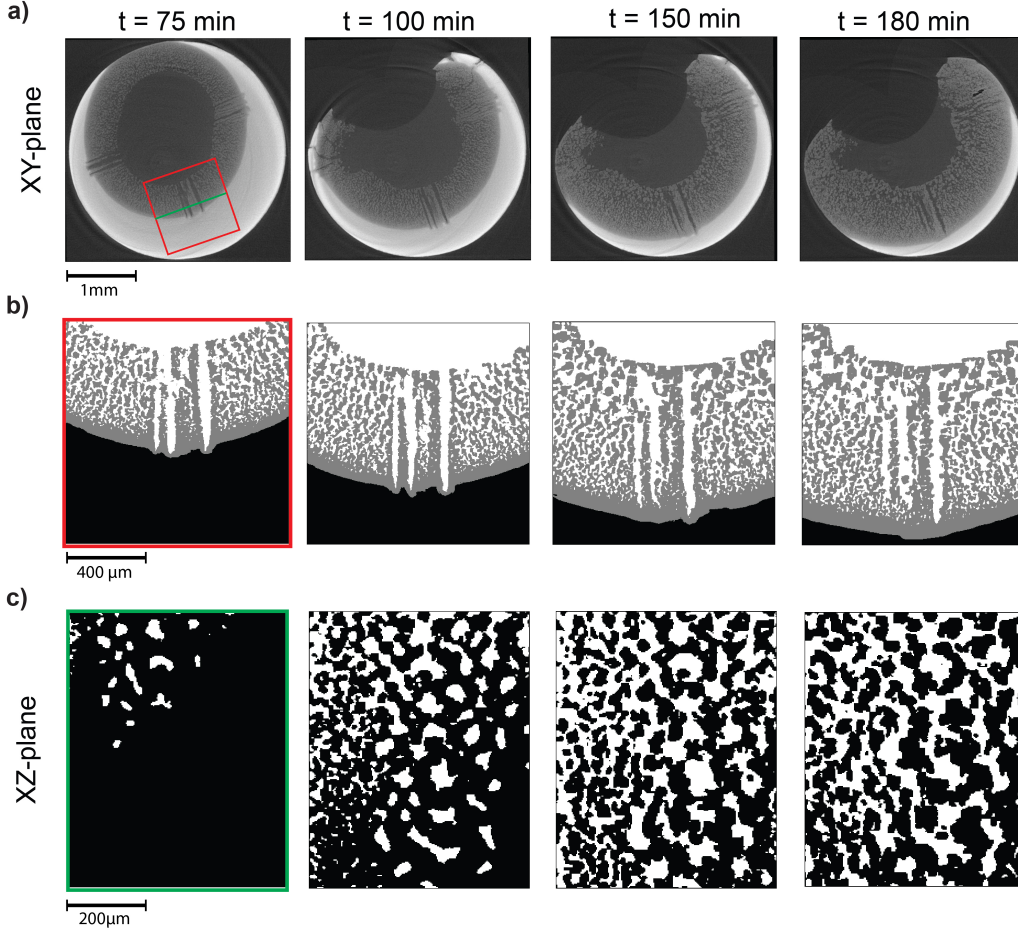
**Figure 5.** Quantification of the dynamics of the generated pore networks in Exp 1. (a) Evolution of SMDs calculated using  $\Omega_n$  metric over time in the XY plane (b) Evolution of pore space in the XZ plane. Examples of snapshots in both planes at different time steps are presented in Figure 4.

422 In Exp 2, we performed a similar analysis on orthogonal slices of 3D volumes cropped  
 423 from the bottom of the sample shown in the leftmost image in Figure 2b. Figure 6a presents  
 424 the original greyscale snapshots, highlighting the ROI with a red box for the XY plane and  
 425 a green line for the XZ plane. The segmented images across these planes are shown in  
 426 Figures 6b and 6c, respectively. It should be mentioned that the sample jacket in the cell  
 427 collapsed in the lower part of the sample once the reaction interface reached the outer  
 428 surface of the sample after approximately 75 minutes, as shown in Figure 6a. This caused  
 429 a slight movement in the lower part of the sample around the drilled hole. To correct for  
 430 this misalignment, the greyscale images were registered by applying a rigid transformation  
 431 (i.e., translation and rotation) using the `pystackreg` python library (Thevenaz et al., 1998).

432 Figure 7 presents the metrics  $\Omega_n$  versus time in Exp 2 in the XY and XZ planes. In  
 433 Figure 7a, it can be seen that the linear path function ( $L$ ) exhibits higher values than the  
 434 higher-order polytope functions (e.g.,  $P_3$  and  $P_4$ ) up to approximately 100 minutes, meaning  
 435 that the linear patterns (i.e., channels observed in the XY plane (Figure 6b)) propagate  
 436 faster than other geometric patterns. After 100 minutes, this linear evolution slows down  
 437 and reaches a plateau. A reduction in the rate of evolution is also observed in other SMDs  
 438 between 100 and 120 minutes. After 120 minutes, a faster increase in  $P_3$  and  $P_4$  compared  
 439 to  $L$  suggests a complex spatial evolution of the reaction-induced pore network. However,  
 440 in the XZ plane,  $P_3$  and  $P_4$  evolve more rapidly than linear connectivity, consistent with  
 441 observations in the XZ plane, as shown in Figure 6c. In both planes, cluster connectivity  
 442 ( $c_2$ ) shows higher values, more fluctuations, and evolves faster than other SMDs, except for  
 443  $S_2$ , as discussed earlier.

444 In addition to the 2D analysis, we quantified the evolution of microstructures by  
 445 calculating  $S_2$  and its scaled version  $F_2$ , using 3D images over time.  $F_2$  function, also known  
 446 as the autoscaled covariance function, normalises  $S_2$  by the phase fraction (i.e., porosity),  
 447 allowing us to capture the evolution of the structural features of the pore space, independent  
 448 of porosity. This makes  $F_2$  particularly useful for comparing microstructures with different  
 449 porosities (Amiri, Vogel, & Plümper, 2024).

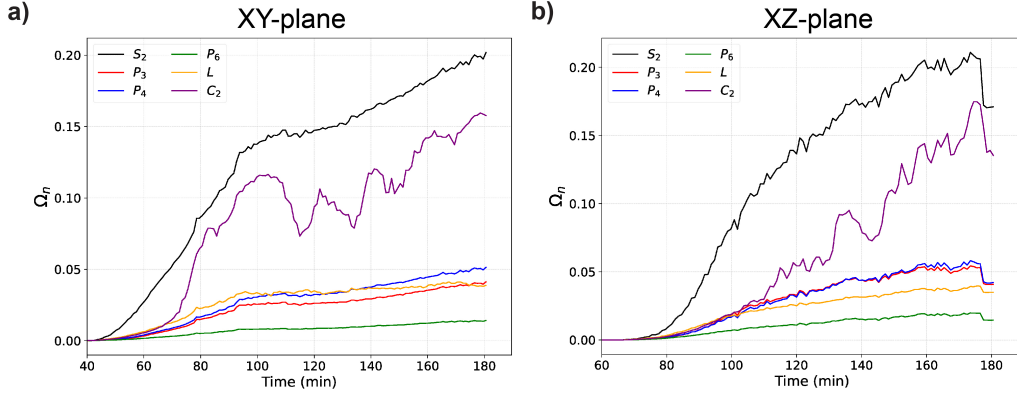
450 Figures 8a and 8b present the 3D evolution of the reactive pore network in Exp 1 and  
 451 Exp 2, respectively. In Exp 1,  $\Omega_{S_2}$  increases almost linearly with some fluctuations over  
 452 time, while  $\Omega_{F_2}$  shows a sharp increase at early times, peaking around 100 minutes. After  
 453 this period,  $\Omega_{F_2}$  begins to decline and stabilises around 150 minutes. For Exp 2, as shown



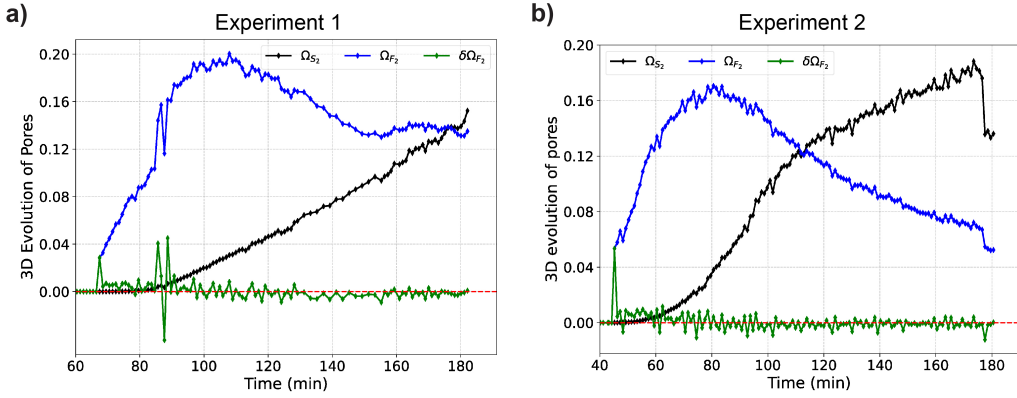
**Figure 6.** Snapshots of 3D volume slices at different planes and times in Exp 2. (a) Original greyscale images in the XY-plane, with the red box and green line indicating the locations of the XY- and XZ-planes, respectively. (b) Segmented images corresponding to the region highlighted by the red box in (a). Here white, grey, and black pixels represent pores, reacted zone (i.e., replaced K(Br, Cl)), and unreacted KBr crystal, respectively. (c) Binary segmented images across the XZ-plane, where white pixels indicate pores and black pixels represent other phases.

454 in Figure 8b,  $\Omega_{S_2}$  exhibits a slow increase of up to approximately 80 minutes, followed by  
 455 a more rapid evolution of up to approximately 100 minutes. After this point, it continued  
 456 to increase at a slower rate until the end of the experiment, with a sharp drop in the final  
 457 minutes. Here,  $\Omega_{F_2}$  indicates rapid microstructural evolution early on, peaks around 80  
 458 minutes when it stabilises transiently. Following this period, the curve starts to decline,  
 459 indicating that the rate of changes slows down towards stability. A notable feature in both  
 460 experiments is the large fluctuations in all curves throughout the experiments. This can be  
 461 seen in  $\delta\Omega_{F_2}$  (green curve), which measures the difference in  $F_2$  between two consecutive  
 462 images. Specifically, the  $\delta\Omega_{F_2}$  curves in both experiments show high fluctuations around  
 463 zero, with more positive values at initial times and more negative values when  $\Omega_{F_2}$  starts  
 464 declining, eventually hovering close to zero at the end of the experiments.

465 Figure 9 presents the average chord length,  $\bar{l}_c$ , calculated using Equations 2 and  $S_2$   
 466 derived from 3D binary images over time. In Exp 1,  $\bar{l}_c$  rises sharply from 70 to 90 minutes,  
 467 followed by a slow gradual increase from 30 to 35  $\mu\text{m}$  over the next 90 minutes until the end



**Figure 7.** Quantification of pore network evolution using the  $\Omega_n$  metrics in Exp 2. (a) Evolution of SMDs in the XY plane. The reaction reaches the selected slice in the middle of the 3D volume (Figure 2b) after 40 minutes, leading to the development of patterns in this slice thereafter. (b) Evolution of SMDs in the XZ plane in the selected slice shown in Figure 6c.

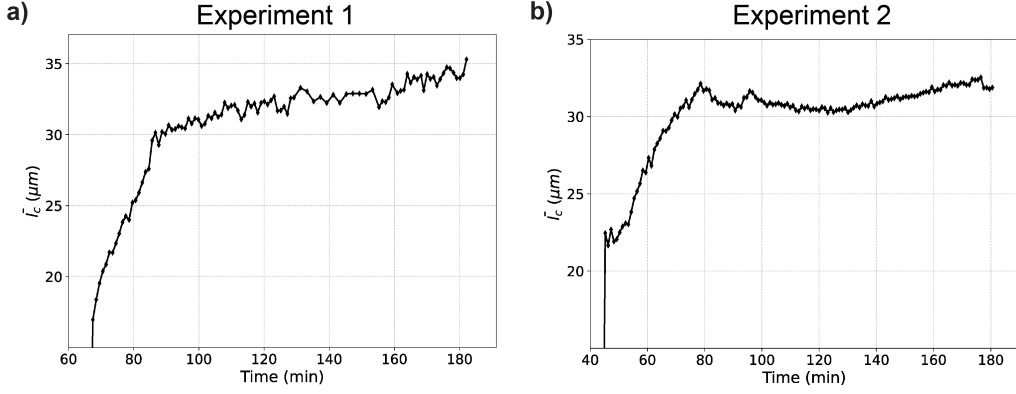


**Figure 8.** The evolution of pore space in 3D volumes from both experiments. (a) Evolution of porosity in 3D using  $S_2$ ,  $F_2$ , and  $\delta\Omega_{F_2}$  in Exp 1. The latter shows the changes in the pore structures compared the previous 3D volume. (b) Changes in 3D pore space over time in Exp 2. The  $F_2$  correlation highlights the evolution of pores in terms of their structural properties, independent of changes in porosity.

468 of the experiment. In Exp 2, as shown in Figure 9b,  $\bar{l}_c$  exhibits a marked increase from 45  
 469 to 80 minutes, then decreases slightly to about 120 minutes, despite a local anomaly before  
 470 100 minutes. After 120 minutes, a gradual increase in  $\bar{l}_c$  is observed.

### 471 3.2 Reaction front velocity

472 The location of the reaction interface can be determined from the segmented images,  
 473 specifically from the interface between the grey and black phases, as shown in Figures 4b  
 474 and 6b. Figures 10a and 10b show the interface displacement over time in Exp 1 and Exp  
 475 2, respectively. The interface locations are depicted at fixed time intervals of 20 minutes  
 476 in Exp 1 and 40 minutes in Exp 2. These figures reveal that, unlike Exp 1, which shows  
 477 no significant change, the reaction front in Exp 2 moves rapidly at the beginning. Then it



**Figure 9.** Average chord length ( $\bar{l}_c$ ) calculated from  $S_2$  in 3D. (a) Evolution of  $\bar{l}_c$  over time in Exp 1, showing a sharp initial increase until 90 minutes, followed by a slower rise thereafter. (b) Variations of  $\bar{l}_c$  over time in Exp 2.

478 slows down with time, as evidenced by the decreasing distances between the curves. These  
 479 locations were then mapped on a regular Cartesian grid based on the pixel size ( $2.75 \mu\text{m}$ ),  
 480 and the local reaction rate was calculated using (Noiriel et al., 2020):

$$V_r = \frac{dI_r \cdot n}{dt} \quad (8)$$

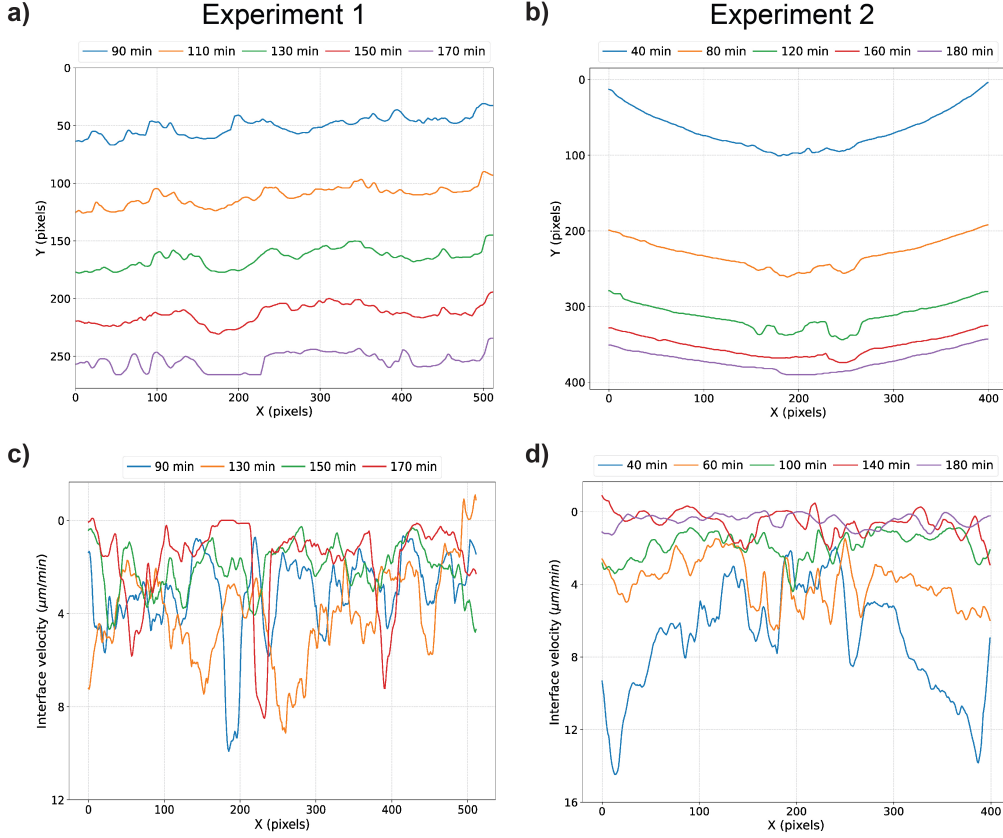
481 where  $I_r$  and  $dI_r$  represent the position vector of the reaction interface and the displacement  
 482 of the interface, respectively,  $n$  is the normal vector of the interface and  $dt$  is the time interval.

483 Figures 10c and 10d show the velocity profiles along the interfaces in both experiments.  
 484 These figures reveal highly heterogeneous velocity profiles early on in both experiments,  
 485 with higher localised velocities in front of the channels (that is, valleys in Figures 10a and  
 486 10b). In Exp 2, the velocity is also significantly higher at the edges, up to approximately  
 487 90-100 minutes. After this period, the propagation of the channels slows significantly and  
 488 eventually ceases in the last minutes, resulting in a smoother and flatter interface. A similar  
 489 trend of interface smoothing and velocity reduction can be observed in Exp 1, albeit to a  
 490 lesser degree.

491 To estimate the overall reaction velocity, we averaged the velocity values at different  
 492 positions on the interface at each time. Figure 11a shows that in Exp 1, the reaction rate is  
 493 around  $3 \mu\text{m}/\text{min}$  at the beginning and gradually decreases with oscillations. In Exp 2, the  
 494 reaction front proceeds rapidly early on (about  $7 \mu\text{m}/\text{min}$ ), followed by a quick reduction by  
 495 57 percent to around  $3 \mu\text{m}/\text{min}$  until about 80 minutes. After this point, despite the high  
 496 fluctuations, the average velocity does not show a significant reduction until approximately  
 497 100 minutes. This stage is followed by another marked drop in the velocity, slowing to  
 498 around  $1 \mu\text{m}/\text{min}$  and stabilising after 120 minutes.

### 499 3.3 Evolution of Minkowski functionals

500 Figure 12 presents the changes in the three MFs calculated from binary 3D images at  
 501 different times. From Figures 12a and 12b, it can be seen that the specific surface area ( $S_v$ )  
 502 of the pore space in both experiments increases over time, following a trend similar to that  
 503 obtained from  $\Omega_{S_2}$  (that is, black curves in Figure 8). The specific integral mean curvature  
 504 ( $M_v$ ) of the reaction-induced pore space shows a rapid increase during the early phase of both  
 505 experiments. This fast evolution then slows down in Exp 1, stabilising after 140 minutes



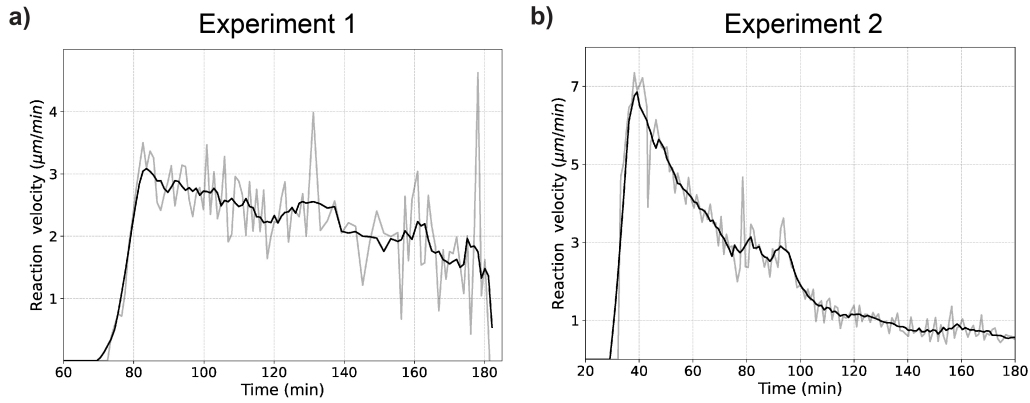
**Figure 10.** Locations of reaction fronts and velocity profiles at different time steps. (a) and (b) present the reaction front locations in Exp 1 and Exp 2, respectively. (c) and (d) show the velocity profiles, calculated using Equation 8, for these experiments.

(Figure 12c). For Exp2,  $M_v$  decreases after peaking and transiently stabilising between 110 and 130 minutes (Figure 12d). Evaluation of the specific Euler characteristic ( $\chi_v$ ), as shown in Figure 12e-f, indicates that the reaction-induced pore space is not connected at the beginning, as expressed by hovering close to zero. However, a decrease in  $\chi_v$  towards negative values shows that the pore networks become highly connected in both experiments. Here again, a steady state can be observed in the late phase when the connectivity remains largely unchanged, despite the observed fluctuations.

### 3.4 Evolution of transport properties

As discussed above, ICDP mechanisms generate transient porosity during KBr-KCl replacement. The reaction-induced pore space and its characteristics (e.g., pore size and pore connectivity) change with time in a complex manner, leading to the evolution of the flow and transport properties of the system, such as permeability. It is worth mentioning that the total permeability across the whole sample is nearly zero as the pores are dead-end, and the permeability we refer to here is the local permeability estimated at the ROIs assuming periodic boundary conditions.

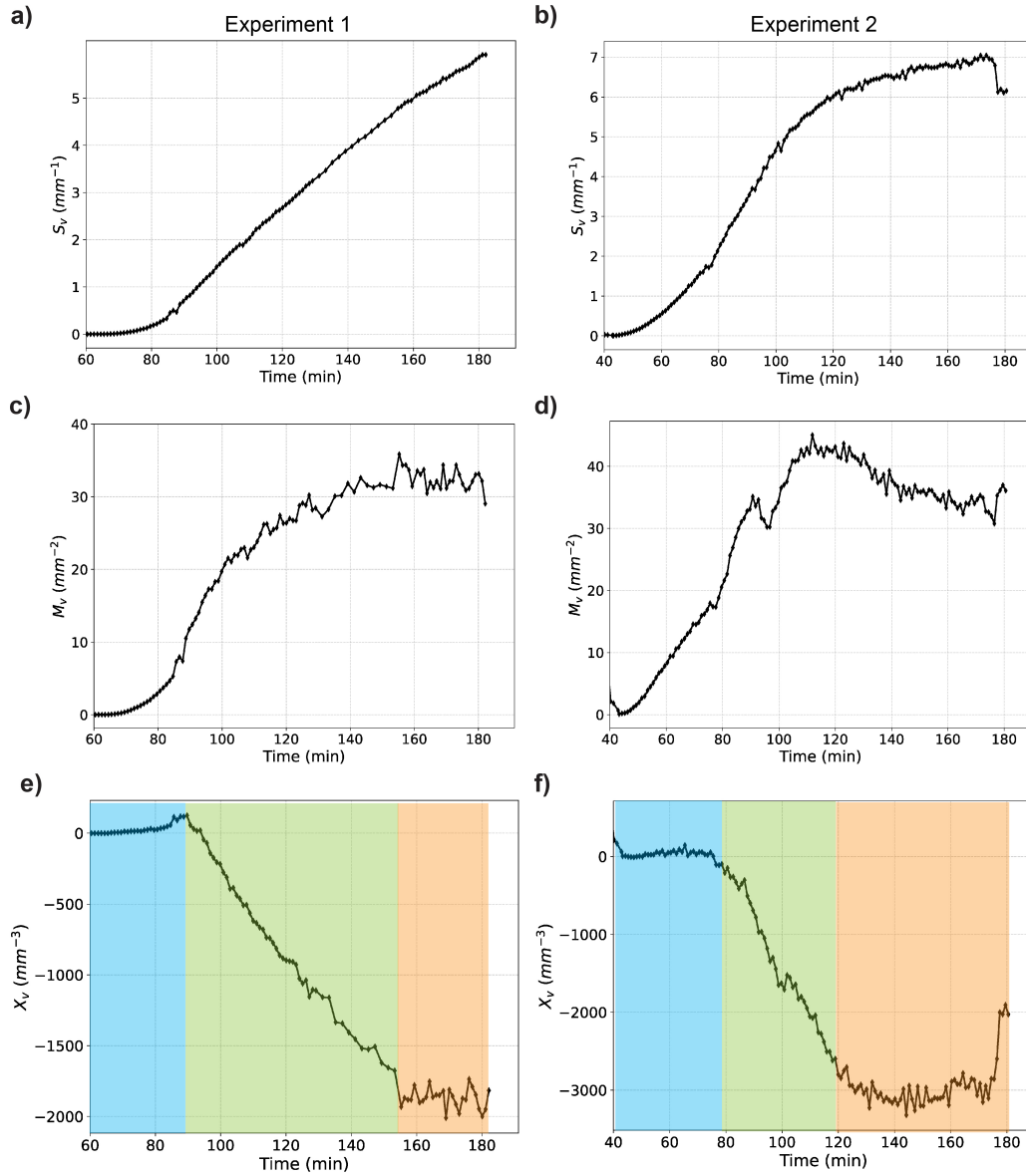
To estimate permeability, we use a voxel-based finite element method (FEM), as detailed in (Lopes et al., 2022, 2023). Periodic boundary conditions, low Reynolds number (no turbulent flow), and no significant change in velocity are the underlying assumptions used



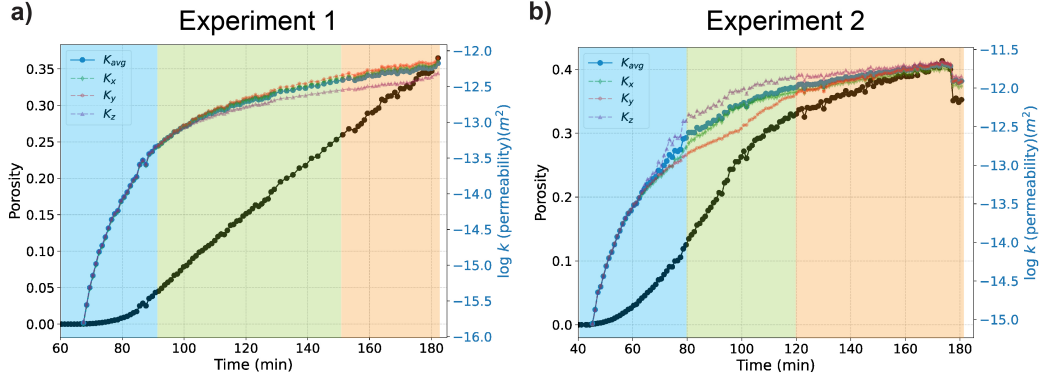
**Figure 11.** Average reaction velocity over time in both experiments. (a) Changes in the average reaction velocity in Exp 1, calculated by averaging the velocity along the reaction front at different times, as shown in Figure 10c. (b) Average reaction velocity over time in Exp 2. The lighter shaded curves indicate the average velocity, showing significant oscillations, especially in Exp 1. The darker black curves represent the moving average computed from these shaded curves to highlight the overall trends.

524 in this method, reducing the Navier-Stokes equations to Stokes flow. In addition to the  
 525 validity of these assumptions in our case, this method is particularly suited to our study  
 526 for two reasons. Firstly, it requires only a binary 3D image as input for the simulation.  
 527 Secondly, it can be implemented on a GPU, which is crucial considering the large number  
 528 of 3D images in our study.

529 Figure 13 shows the time-resolved variations in porosity (black curve) and directional  
 530 permeabilities (coloured curves) for both experiments, with the blue curve representing the  
 531 average permeability on three axes. In Exp 1, it can be seen that a few percent increased  
 532 porosity at the beginning of the reaction (from 70 to 90 minutes) results in an abrupt  
 533 increase in permeability across all directions. After 90 minutes, although the induced  
 534 porosity increases almost linearly until the end of the experiment, the permeability increases  
 535 at a slower rate and begins to diverge along different directions until 150 minutes. After  
 536 this period, the rate of increase in permeability slows down further and stabilises. Similarly,  
 537 an initial rapid increase in permeability is observed in Exp 2 from 45 to 80 minutes when  
 538 porosity increases slowly, as shown in Figure 13b. Between 80 and 100 minutes, we can see  
 539 rapid pore generation, increasing the total porosity from 0.1 to 0.25, and an anisotropic rise  
 540 in permeability across different directions. This period is followed by a turning point in the  
 541 porosity curve at 100 minutes when the rate of porosity generation slows down while the  
 542 directional permeabilities start to converge. The last few minutes of this experiment are  
 543 marked by a sharp drop in both porosity and permeability.



**Figure 12.** Minkowski functionals of pore space in both experiments. (a) and (b) show the specific surface area,  $S_v$ , in Exp 1 and Exp 2, respectively. (c) and (d) present the results of the specific integral mean curvature,  $M_v$ , in Exp 1 and Exp 2. (e) and (f) depict the specific Euler characteristic,  $\chi_v$ , in Exp 1 and Exp 2. Note that the more negative the  $\chi_v$ , the more connected the pore network. Colours in Euler connectivity plots highlight different stages during the microstructure evolution (discussed in the next sections).



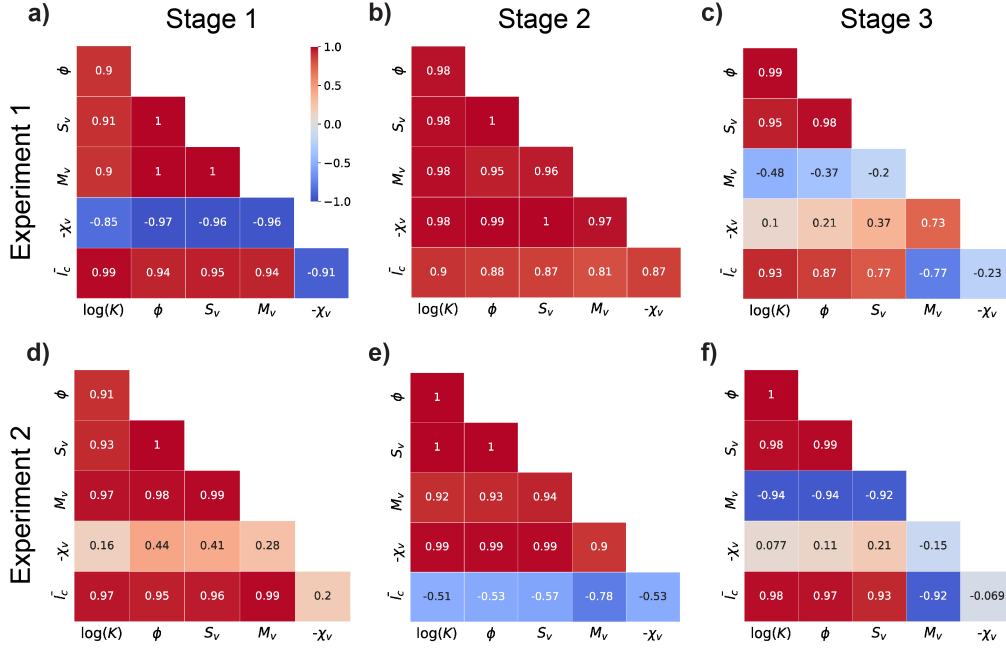
**Figure 13.** Evolution of porosity and local permeability during KBr-KCl replacement. The graphs depict the changes in porosity (black circles) and permeability (coloured symbols) over time for two experiments. (a) Exp 1 shows the gradual increase in porosity and permeability, with the permeability represented by average permeability ( $K_{avg}$ ) and directional permeabilities ( $K_x$ ,  $K_y$ ,  $K_z$ ). (b) Exp 2 illustrates a similar trend of average permeability but with distinct differences in the evolution of porosity and directional permeabilities. Colours indicate different stages of porosity and permeability evolution (see the following section for more details).

### 3.5 Correlation analysis

Our results reveal that reaction-induced pores undergo complex changes in structural and morphological properties. These properties exhibit distinct trends during different stages of the replacement reaction. Specifically, three stages may be distinguished in both experiments: an initial stage of rapid evolution, a transition stage, and a steady-state stage.

We calculated the Pearson correlation coefficient (PCC) for each stage to elucidate the interrelationships between the quantified parameters. The PCC is a statistical measure of the linear association between two variables, with values ranging from -1 to 1. A positive PCC indicates a positive correlation, a zero value signifies no correlation, and a negative PCC indicates an inverse correlation between the two parameters (Pearson, 1896; Rodgers & Nicewander, 1988). Figure 14 presents the correlation matrices between the average permeability, porosity ( $\phi$ ),  $\bar{l}_c$ , and MFs in the three stages. To facilitate interpretations, we computed the PCC of  $-\chi_v$  with other variables, as its negative values mean more connectivity. Stage 1, characterised by rapid evolution, spans 70 to 90 minutes in Exp 1 and 45 to 80 minutes in Exp 2. Stage 2 extends from 90 to 150 minutes in Exp 1 and 80 to 120 minutes in Exp 2. Stage 3 is defined as 150 to 180 minutes in Exp 1 and 120 to 180 minutes in Exp 2.

The results of the correlation analysis show that the average permeability, porosity and specific surface area ( $S_v$ ) are strongly correlated in both experiments at all stages. In stage 1, Figures 14a and 14d show the correlation matrices in Exp 1 and Exp 2, respectively. The results indicate a strong positive dependency between permeability and other parameters except for  $-\chi_v$ , whose correlation coefficient with permeability is -0.85 in Exp 1 and 0.16 in Exp 2. During stage 2, we find a strong relationship between all properties of the pore space in Exp 1 (Figure 14b). However, there is a negative correlation between  $\bar{l}_c$  and other variables in Exp 2, as shown in Figure 14e. The interrelationships between variables are more complex in stage 3. As can be seen in Figures 14c and 14f, there is almost no correlation between permeability and connectivity ( $-\chi_v$ ). In addition, it can be seen that the integral mean curvature ( $M_v$ ) is negatively correlated with other parameters, especially



**Figure 14.** Correlation analysis of various parameters across different reaction stages. (a)-(c) show the correlation matrices for different parameters during the three stages in Exp 1. (d)-(f) present the correlation matrices for different parameters during the three stages in Exp 2.

572 the large negative values found in Exp 2 (Figure 14f). The interpretation of these evolving  
 573 correlations, together with the results of other analyses, and their implications for porosity  
 574 evolution and pore-scale processes during the different reaction stages, are discussed in detail  
 575 in Sections 4.1–4.3 and 4.5.

## 576 4 Discussions

577 Fluid-mediated mineral replacement often produces transient, interconnected pore networks  
 578 that facilitate reaction progression (Beaudoin et al., 2018; Kar et al., 2016; C. V. Putnis &  
 579 Mezger, 2004; Raufaste et al., 2011). In this study, operando time-resolved synchrotron  
 580 tomography was used to track pore space evolution during KBr–KCl replacement.  
 581 Quantitative analyses using spatial correlation functions and morphological measures  
 582 revealed three distinct stages of structural change and their associated effects on transient  
 583 permeability. These stages are described in detail below.

### 584 4.1 Stage 1: Rapid Evolution

585 The first stage, approximately 70 to 90 minutes for Exp 1 and 45 to 80 minutes for Exp 2, is  
 586 characterised by a rapid evolution of reaction-induced pores, evidenced by a sharp increase  
 587 in  $\Omega_{F_2}$  in 3D (Figure 8). During this stage, a heterogeneous velocity is observed along the  
 588 rough reaction interface (Figure 10) and a relatively high reaction rate is found (Figure 11).  
 589 We attribute rapid replacement to the development of pore channels (Figures 4b and 6b)  
 590 along the main crystallographic axes of the cubic KBr crystal, providing effective pathways  
 591 for fluid access to the reaction interface. Consequently, the reaction progresses faster in  
 592 front of these channels, which remain disconnected during this stage (Figures 4 and 6c),  
 593 resulting in a rough interface and high variations along the interface.

594 During this stage, despite a slight increase in porosity, local permeability exhibits an  
 595 increase of several orders of magnitude in all directions, as shown in Figure 13. This  
 596 significant increase in permeability is likely due to the generation and widening of channels  
 597 rather than an enhancement in the connectivity of the pore network. Rapid growth in the  
 598 size and elongation of the generated channels is demonstrated by the sharp increase in  $\bar{l}_c$   
 599 (Figure 9). Furthermore, Figures 12e and 12f indicate that the pore network remains largely  
 600 disconnected during this stage, as reflected in the positive values in Exp 1 and the small  
 601 negative values in Exp 2. The results of correlation analysis (Figures 14a and 14d) show  
 602 the highest positive correlation coefficient between permeability and  $\bar{l}_c$ . In contrast, the  
 603 coefficient between permeability and connectivity ( $-\chi_v$ ) is negative in Exp 1 and slightly  
 604 positive in Exp 2.

605 The rough reaction interface (Figure 10) and relatively rapid replacement (Figure 11)  
 606 observed during the initial minutes of KBr-KCl replacement have also been reported by  
 607 previous studies (Beaudoin et al., 2018; Kar et al., 2016; Raufaste et al., 2011). These  
 608 studies attributed these observations to an advection-driven transport regime through  
 609 channelised pores. Koehn et al. (2021) demonstrated that rough reaction fronts develop  
 610 predominantly when advection is the main transport process (i.e., high Péclet number)  
 611 and the reaction rate is slow, ranging from  $10^{-8}$  to  $10^{-7}$  m/s, which is consistent with  
 612 our findings. Consequently, we conclude that advection is the dominant transport regime  
 613 during this stage. An additional transport mechanism in these dead-end pores could be the  
 614 self-generated convective flow driven by diffusion-osmosis. In this process, an ion gradient  
 615 (e.g., between  $K^+$ ,  $Br^-$ , and  $Cl^-$ ) acts as an electric pump, facilitating ion circulation  
 616 within the dead-end channels. This mechanism sustains the reaction and allows channel  
 617 propagation (Ajdari & Bocquet, 2006; Kar et al., 2015, 2016; Plümper et al., 2017a).

## 618 4.2 Stage 2: Transition

619 The second stage can be defined as occurring between 90 and 150 minutes for Exp 1 and  
 620 between 80 and 120 minutes for Exp 2. This stage is marked by a change in the behaviour  
 621 of  $\Omega_{F_2}$ , which initially fluctuates around its maximum values before starting to decrease.  
 622 Furthermore, the average chord length ( $\bar{l}_c$ ) evolves much more slowly during this stage  
 623 than in stage 1 (Figure 9). These features signify a transition period from the initial rapid  
 624 evolution towards a steady state.

625 During this transition stage, the connectivity of the reaction-induced pore networks  
 626 is significantly enhanced, evidenced by a sharp decrease in the specific Euler number,  
 627  $\chi_v$ , towards negative values (Figures 12e and 12f). Our correlation analysis, presented  
 628 in Figures 14b and 14e, reveals high correlation coefficients between average permeability  
 629 and  $\chi_v$ , indicating that the connectivity of the pores is a major contributing factor to  
 630 increased permeability. However, despite the sharp increase in connectivity and a faster  
 631 increase in porosity (Figure 13) during this period, the results indicate a slower evolution  
 632 of permeability in both experiments (Figure 13). This slower increase in permeability can  
 633 be explained by the increase in the integral mean curvature (Figures 12c and 12d), which  
 634 corresponds to a more tortuous pore space. In contrast to stage 1, the significant positive  
 635 correlation coefficients found between  $\chi_v$ ,  $S_v$  and porosity suggest that new pores are  
 636 generated along the walls of the channels rather than their tips, creating lateral connections  
 637 between channels. The enhancement of connectivity is also evident in Figures 5 and 7, which  
 638 show an increase in the cluster connectivity of pores in the 2D planes for Exp 1 and Exp 2,  
 639 respectively.

640 Figure 11 shows that while the reaction velocity in Exp 1 decreases gradually with  
 641 significant fluctuations, Exp 2 exhibits a sharp drop around 100 minutes. This point  
 642 corresponds to a transient drop in porosity (Figure 13b) and a rise in  $\chi_v$  (Figure 12f),  
 643 indicating a minor increase in precipitation. However, it is the location of the precipitates,  
 644 rather than their amount, that causes the sharp drop in reaction velocity. Close inspection

of the snapshots at 75 and 100 minutes in Figure 6b reveals that precipitation occurs mainly at the inner rim of the crystal, thus limiting fluid flow to the channels. This partial inlet clogging also slows the convection cell driven by diffusion-osmosis within the channels, although this mode of transport has not been explicitly taken into account here. Furthermore, as the channels propagate, advection becomes less effective with increasing distance from the KCl source. These factors likely contribute to slower channel propagation and increased lateral connectivity, causing the directional permeabilities to converge after 100 minutes. Consequently, this leads to a more homogeneous velocity profile, a smoother reaction front (Figure 10), and a reduced average reaction velocity (Figure 11). Specifically, the reaction front in Exp 2 evolves from a curved to a flatter shape. Overall, the transition towards more uniform permeability, a smoother front, and a homogeneous velocity profile at slow reaction velocity indicate a reduction in Péclet number (Koehn et al., 2021), signifying a change from an advective to a diffusion-driven transport regime in Exp 2.

### 4.3 Stage 3: Steady state

The final stage of mineral replacement begins at 150 minutes for Exp 1 and 120 minutes for Exp 2 until the end of the experiments. During this stage, the generated pore space stabilises with respect to its structural and morphological properties. In Exp 1,  $\Omega_{F_2}$  reaches a plateau following the decline observed in the transition stage, and  $\delta\Omega_{F_2}$  shows smaller fluctuations, converging toward zero, which indicates minimal changes in the pore structures (Figure 8a). This stabilisation is also evident in  $M_v$  and  $\chi_v$ , as depicted in Figures 12c and 12e, respectively. A similar trend is observed in Exp 2, except that  $\Omega_{F_2}$  continues to slowly decrease, exhibiting several transient steady states.

Figure 13 illustrates that, despite the increase in porosity, the evolution of the permeability slows down and eventually stabilises during this stage. However, stabilisation of  $\chi_v$  at large negative values indicates that the reaction-induced pores remain highly connected without significant changes during this stage. Consequently, the small increase in permeability is probably not related to connectivity, as supported by the small correlation coefficients between the average permeability and  $\chi_v$  in both experiments (Figures 14c and 14f). The correlation matrices reveal a strong correlation between permeability and  $\bar{l}_c$  in both experiments, consistent with the slow increase in  $\bar{l}_c$  (Figure 9). This gradual increase in  $\bar{l}_c$  could be attributed to the coarsening of the pores and the decreased tortuosity. The latter is particularly likely in Exp 2, where a decrease in  $M_v$  is observed (Figure 12d), and there is a large negative correlation between  $M_v$  and other variables. Therefore, the slight increase in permeability during this stage could be explained by pore coarsening and a reduction in the curvature of the pore space, resulting in less tortuosity.

Moreover, in Exp 2, the steady-state stage is characterised by the convergence of directional permeabilities, further smoothing of the rough reaction front (Figure 10b), reduced velocity variations along the interface (Figure 10d) and a steady slow reaction velocity (Figure 11b). These observations indicate that diffusion is the dominant mode of transport, consistent with previous studies (Beaudoin et al., 2018; Koehn et al., 2021; Raufaste et al., 2011; Steefel et al., 2015; Szymczak & Ladd, 2014). However, Figure 11 shows that the reaction velocity decreases more slowly with sharp oscillations in Exp 1 compared to Exp 2. Furthermore, the reaction front in Exp 1 remains relatively rough (Figure 10a), and the velocity profiles show more variations (Figure 10c). In contrast to Exp 2, permeability along different axes continues to diverge in Exp 1.

### 4.4 Exp. 1 vs. Exp. 2

Although we observed a similar evolution of pores in both experiments in terms of different structural and morphological properties, a few differences between the two experiments can be noticed. First, in contrast to Exp 2, the reaction interface remains more or less rough in Exp 1 during the three stages (Figure 10a). Furthermore, comparing Figures 10c and

10d, the velocity along the reaction front is not as homogeneous as that observed in Exp 2, evidenced by the spikes in the velocity profiles at 150 and 170 minutes in Figure 10c. The sustained roughness of the reaction front in Exp 1 can be attributed to the more channels generated compared to Exp 2, as shown in Figures 4b and 6b, as well as supplementary videos S1 and S2 for Exp 1 and Exp 2, respectively. These channels, which are also wider in Exp 1, provide straight and effective pathways for species transport to the reaction interface ahead of the channels, leading to an unstable and heterogeneous velocity profile (Figure 10c). The development of a rough and unstable reaction front can be related to a high Péclet number (Koehn et al., 2021; Min et al., 2016), indicating that advection is likely the dominant transport regime in Exp 1. Furthermore, unlike Exp 2, there is no evidence for channel clogging due to precipitation of K(Br, Cl) near the inlet in Exp 1. Instead, it appears that precipitation occurs more uniformly along the channels, creating dendrite-like patterns. This is consistent with the findings of Tartakovsky et al. (2007), which show that pore clogging near the inlet occurs in the case of low Péclet number (i.e., diffusive transport), while uniform precipitations are observed along the main flow paths when advection is the most dominant mode of transport. The advection transport along the channels hinders the lateral connection of the channels and may explain the lower connectivity of the generated pores, as indicated by the smaller negative value of  $\chi_v$  in Exp 1 (about  $-2000 \text{ mm}^{-3}$ ) compared to Exp 2 (about  $-3000 \text{ mm}^{-3}$ ), as shown in Figures 12e and 12f. The lower connectivity can, in turn, explain the anisotropic flow in Exp 1 (Figure 13a), while the highly connected pore network resulting from diffusive transport in Exp 2 leads to uniform permeability along axes (Figure 13b).

These discrepancies may be linked to the difference in the experimental configuration of experiments, specifically Exp 2 is performed in the pressurised cell with a curvy initial interface between KCl fluid and KBr crystal. In Exp 1, KCl drops are supplied onto the top of a cubic KBr crystal with an initially flat interface, providing fresh KCl fluid to the system. The fresh fluid, combined with the flat interface and the force of gravity, may contribute to the formation of more channels. In contrast, injecting the KCl fluid from the central hole in Exp 2 exerts a radial pore pressure on the inner circular rim of the crystal in different orientations. This can cause competition between channels in different directions, leading to the creation of more wormhole patterns and fewer channels.

Our results also show that there is a sharp drop in different parameters, including porosity and permeability (Figure 13b),  $\Omega_{S_2}$ , and  $\Omega_{F_2}$  (Figure 8b) in the last minutes of Exp 2. These observations, along with a marked increase in  $\chi_v$  (indicating a decrease in the connectivity of the pore network), indicate a rapid precipitation, as shown in the snapshots in Figure 6b. As discussed earlier, precipitation at the inner rim appears to begin during the transition stage; however, it accelerates significantly in the last few minutes of the steady-state stage, leading to nearly complete blockage of fluid access to the reaction interface. The observed pore closure at the rim could be explained by the fluid becoming critically supersaturated, leading to rapid overgrowth of K(Br, Cl).

#### 4.5 Porosity evolution

Our findings show a complex and highly dynamic porosity evolution through different stages during KBr-KCl replacement. Similarly to previous work (Beaudoin et al., 2018; Kar et al., 2016; Raufaste et al., 2011), we observed channel-shaped porosity developing during the rapid evolution stage. Raufaste et al. (2011) observed disc-shaped cavities perpendicular to the channels and small pores connecting the tip of the channels to the reaction front. In our study, although we can see these small pores in the greyscale images, we could not segment them because of the limited resolution. However, the disc-shaped cavities, which appear dendrite-shaped, can be observed in 2D snapshots in Figures 4b and 6b.

Although the channels maintain their overall structure and position, they begin to coarsen during the transition stage, as shown in Figures 4a and 6c. This observation is

746 consistent with previous research (Beaudoin et al., 2018; Raufaste et al., 2011). Beaudoin  
 747 et al. (2018) attributed this coarsening to a higher chemical gradient in the channel walls  
 748 than along the channel length, particularly when the channels elongate. This leads to the  
 749 creation of pores on the walls of the channels rather than their tips. As discussed earlier,  
 750 this also results in a significant increase in the pore connectivity, especially in Exp 2, where  
 751 precipitation blocks the fluid inlet, causing diffusion to become the dominant transport  
 752 mechanism.

753 An additional finding is that, while porosity structures do not show significant changes  
 754 during the steady state, it appears that pores transition into more tabular forms with  
 755 straight edges, as seen in Figure 4a for Exp 1 and Figure 6 for Exp 2. Specifically, this  
 756 is more pronounced around the inner rim, where the precipitation occurred mainly in Exp  
 757 2. This change in porosity morphology is also confirmed by a decrease in the integral  
 758 mean curvature, ( $M_v$ ), indicating more straight pores, especially in Exp 2 (Figure 12d),  
 759 where significant negative correlation coefficients are also found between  $M_v$  and other  
 760 variables (Figure 14f). The evolution of SMDs in 2D planes further demonstrated a more  
 761 regular pore shape, as indicated by the larger  $\Omega_n$  for the triangular ( $P_3$ ) and square ( $P_4$ )  
 762 patterns compared to the lineal path ( $L$ ) in Figures 5a and 7. This transition into more  
 763 regular patterns can be explained by the epitaxial growth of KCl on the cubic parent KBr  
 764 crystal. At the start of the dissolution-precipitation process, pores form in irregular, curvy  
 765 shapes because of nonuniform initial dissolution rates and local variations in supersaturation.  
 766 However, as the reaction progresses, the epitaxial growth of KCl on the KBr crystal surface  
 767 becomes predominant. During this growth, KCl adopts the cubic crystal structure of KBr,  
 768 resulting in the crystallographic orientations of the newly formed KCl aligning with those  
 769 of the underlying KBr.

770 Beyond these aspects of porosity evolution at different stages, additional observations  
 771 add to the complexity of quantifying reaction-induced pore space development. The analyses  
 772 reveal substantial fluctuations in various properties of the reaction-induced porosity, even  
 773 during the steady-state stage. This suggests that the porosity generated during the KBr-KCl  
 774 replacement is highly dynamic. These fluctuations indicate a re-equilibration process,  
 775 resulting from complex interactions between dissolution and precipitation processes that  
 776 continuously modify the pore space. The supplementary videos S1 and S2 illustrate that  
 777 while the overall structure of the generated channels remains stable, these fluctuations stem  
 778 from the ongoing evolution of smaller features.

779 Our findings show that dissolution and precipitation processes cause substantial changes  
 780 in the pore structures and morphology. Our quantification of reaction-induced porosity  
 781 indicates that a same increase in total porosity can have different impacts not only on  
 782 transport properties (e.g., connectivity and permeability) but also on their interdependencies  
 783 in space and time as the pore structure and morphology is modified. Specifically, our results  
 784 suggest that the feedback relationships between pore space characteristics and transport  
 785 properties depend on complex interactions between transport regime and dissolution and  
 786 precipitation processes. Our study shows that the amount and, more importantly, the  
 787 distribution of the precipitates can have a crucial impact on the evolution of pore structures.  
 788 For instance, as illustrated in Exp 2, small amounts of precipitates near the inlet may clog  
 789 the channels, which in turn results in the transition toward diffusive transport, increased  
 790 connectivity of the pore space, and changes in flow pattern from the channels towards  
 791 low-permeable zones. This phenomenon, which can be described as 'dechannelising', can  
 792 eventually lead to a more uniform transport pattern.

793 These complexities, along with the dynamic nature of the reaction-induced porosity,  
 794 make the parameterisation of these evolving systems challenging for reactive transport  
 795 modelling, which has many applications in natural environments and geo-engineering  
 796 problems. Numerous studies have investigated the relationships between porosity and other  
 797 transport parameters, such as tortuosity (Ray et al., 2018; Xie et al., 2015), permeability  
 798 (Hommel et al., 2018; Poonosamy et al., 2021), and reaction rate, often linked to surface

799 area (Andreani et al., 2009; Luhmann et al., 2014). However, these relationships usually  
800 involve at least one empirical fitting parameter derived under certain circumstances in a  
801 specific system. Moreover, this fitting parameter itself has been shown to evolve depending  
802 on the dominant transport regime, as well as the dissolution and precipitation patterns  
803 (Menke et al., 2016; Smith et al., 2013), thus limiting the predictive capabilities of these  
804 relationships. Therefore, it seems unlikely that a single model could accurately describe the  
805 complex feedback interrelationships between different parameters in such highly dynamic  
806 systems. Our study suggests that an integrated and adaptive approach, which links the  
807 transport properties to the structural and morphological characteristics of the pores, may  
808 offer a more effective solution.

## 809 **5 Conclusions**

810 We investigated the evolution of reaction-induced porosity during KBr-KCl replacement  
811 as an analogue for fluid-rock interactions in natural systems. By performing operando 4D  
812 synchrotron tomography, coupled with deep learning-based image processing and a set of  
813 characterisation tools (e.g., SMDs and MFs), we were able to evaluate the structural and  
814 morphological properties of the induced pore space.

815 Our findings indicate that complex relationships exist between dissolution and  
816 precipitation processes, dominant transport regimes, and effective transport properties  
817 (e.g., local permeability), with the relationships evolving over time. These complex  
818 interrelationships cannot be effectively described by only total porosity but require  
819 quantifying the evolution of the pore structure and morphology. We employ a set of SMDs  
820 and MFs and show that they can effectively elucidate the evolution of pore structures  
821 and their interdependent dynamics with transport regimes, dissolution and precipitation  
822 processes, and effective transport properties. Using these tools, we could identify three stages  
823 during our KBr-KCl replacement experiments, including an initial rapid evolution, transition  
824 stage, and steady state, marking a change in the transport regime from advective transport  
825 in the rapid evolution stage to more diffusion-driven transport in the last steady-state  
826 stage. Furthermore, the contribution that each aspect of pore properties makes to the  
827 local permeability varies during each stage, as shown by our correlation analysis.

828 Altogether, our study indicates that, despite all the complexities involved, a  
829 comprehensive spatio-temporal characterisation of pore space using SMDs and MFs carries  
830 a lot of quantitative information about the evolution of pore structures and their impact  
831 on transport properties. This suggests that incorporating these characterisation tools in  
832 an integrated reactive transport model can improve the predictive capabilities of these  
833 models. Although our findings may not be extrapolated to all mineral replacement  
834 reactions, some generalisations may be drawn to replacements involving epitaxial growth  
835 because it appears to play an important role in the evolution of pore structures. However,  
836 additional experiments are needed on other mineral replacements under relevant pressures  
837 and temperatures to establish and constrain the relationships between the pore structures  
838 and effective transport properties.

## 839 **Conflict of Interest Statement**

840 The authors have no conflicts of interest to disclose.

## 841 **Open Research Section**

### 842 **Data availability statement**

843 The dataset used in this study is available at Amiri (2025a). The code for characterising  
844 the microstructures using SMDs is provided in Amiri (2025b). Supplementary videos and

845 the data required to reproduce the figures are accessible via the Yoda data repository at  
 846 Utrecht University Amiri, Freitas, et al. (2024).

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